Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 44177
V007.0

TECHNOMELT PA 6238

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
TECHNOMELT PA 6238
UFI: No UFI required

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Special hotmelt, based on polyamide

1.3. Details of the supplier of the safety data sheet
Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number
The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):
The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

The product contains synthetic polymer microparticles above the concentration limit, but derogation §4 or §5 apply.
(4a) use at industrial sites

Generic Polymer Name	Concentration range
Other: Polymer Composite	90-100 %

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:
After contact with the hot melt: cool with water, seek medical attention.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
No data available.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In case of fire toxic gases can be released.

5.3. Advice for firefighters
Wear protective equipment.
Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Wear protective equipment.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Allow to solidify.
Remove mechanically.
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures:
Do not eat, drink or smoke while working.
Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities
Ensure good ventilation/extraction.
Keep only in original container.
< + 35 °C
Store in a dry place.

7.3. Specific end use(s)
Special hotmelt, based on polyamide

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
[DUSTS, NON-SPECIFIC, INHALABLE FRACTION]			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
[DUSTS, NON-SPECIFIC, INHALABLE FRACTION]		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
[DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION]		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).
This recommendation should be matched to local conditions.

Hand protection:
Wear heat resistance gloves while working with the hot melt (EN 407).

Eye protection:
Protective goggles
Protective eye equipment should conform to EN166.

Skin protection:
Wear protective equipment.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway), or equivalent.
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	Granulate
Colour	Amber
Odor	Resinous
Physical state	solid
Melting point	135 - 145 °C (275 - 293 °F) (Softening Point)
Solidification temperature	Not applicable, Product is a solid
Initial boiling point	> 280 °C (> 536 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, Product is a solid
Flash point	Not applicable, Product is a solid
Auto-ignition temperature	Not applicable, Product is a solid
Decomposition temperature	> 300 °C (> 572 °F);
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid
Viscosity, dynamic (Brookfield; 210 °C (410 °F))	4.000 - 6.000 mPa.s Viscosity Brookfield (Thermosel)
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 0,1 hPa
Density (20 °C (68 °F))	0,95 - 1,01 g/cm3 no method / method unknown
Bulk density	450 - 600 g/l
Relative vapour density:	Not applicable, Product is a solid
Particle characteristics	Particle Size 3.000 - 6.000 µm Weight based calculation method

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
None if used for intended purpose.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
None if used for intended purpose.

10.5. Incompatible materials
None if used properly.

10.6. Hazardous decomposition products
No decomposition if used according to specifications.

SECTION 11: Toxicological information

General toxicological information:
An allergic reaction cannot be excluded after repeated skin contact.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

No data available.

Acute dermal toxicity:

No data available.

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

No data available.

Serious eye damage/irritation:

No data available.

Respiratory or skin sensitization:

No data available.

Germ cell mutagenicity:

No data available.

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure:

No data available.

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

No data available.

Toxicity (aquatic invertebrates):

No data available.

Chronic toxicity (aquatic invertebrates):

No data available.

Toxicity (Algae):

No data available.

Toxicity (microorganisms):

No data available.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
In consultation with the responsible local authority, must be subjected to special treatment.

Do not spill substance/product and prevent environmental releases.
Do not rinse packaging before disposal.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

SECTION 14: Transport information

14.1. UN number or ID number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council

VOC content (2010/75/EU)	0 %

National regulations/information (Germany):

WGK:	WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	11

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

Abbreviations and acronyms:

ADG(-Code): Australian Dangerous Goods (Code)
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM: American Society for Testing and Materials
ATE: acute toxicity estimate
AS: Australian Standard
AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
CAS: Chemical Abstract Service
CLP: Regulation (EC) No 1272/2008
CMR: cancerogenic, mutagenic or reprotoxic
DIN: German Institute for Standardization
ECx: Effective concentration (x% effective level)
ECHA: European Chemicals Agency
EC-Nummer: Substance number in the EU-inventories EINECS/ELINCS
ECTLV: European community threshold limit value
ED:Substance identified as having endocrine disrupting properties
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
EN : European Standard
ENCS: Japanese chemical inventory
EPA: US Environmental Protection Agency
EU: European Union
EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
EWC: European Waste Catalogue
GHS: Globally Harmonised System for Classification and Labelling of Chemicals
GLP: Good Laboratory Practice
HSNO: Hazardous Substances and New Organisms
IARC: International Agency for Research of Cancer
IATA: International Air Transport Association
IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization
IMDG-Code: International Maritime Code for Dangerous Goods
IMO: International Maritime Organization
ISO: International Standardization Organisation
LC50: Median lethal concentration
LD50: Median lethal dose
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
n.o.s.: not otherwise specified
NO(A)EC: No (adverse) effect concentration
NO(A)EL: No (adverse) effect level
NZS: New Zealand Standard
OECD: Organisation for Economic Co-operation and Development
OEL: Occupational Exposure Limit
OPPT: US EPA Office of Pollution Prevention and Toxics
OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
PBT: Persistent, bioaccumulative, toxic
(Q)SAR: (Quantitative) structure–activity relationship
REACH: Regulation (EC) No. 1907/2006
RID: Regulations concerning the International Transport of Dangerous Goods by Rail
SADT: Self Accelerating Decomposition Temperature
SDS: Safety Data Sheet
STOT: Specific Target Organ Toxicity
STOT SE: Specific Target Organ Toxicity - single exposure
STOT RE: Specific Target Organ Toxicity - repeated exposure
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
SVHC: Substance of very high concern (REACH Candidate List)
TRGS: German Technical Rules for hazardous substances
UN: United Nations
VOC: Volatile Organic Compound

814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds
vPvB: Very persistent, very bioaccumulative
VwVwS: Administrative Regulation on Substances Hazardous to Waters
WGK: Water hazard class

Further information:

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