Revision Number: 010.0

Issue date: 03/26/2025

1. IDENTIFICATION

Product name: **TECHNOMELT 2787**
Product type/ Recommended use: Hotmelt adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 2140353

Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS. VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR FLAMMABLE VAPORS MAY CAUSE IGNITION.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)
None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Isoprene-Styrene copolymer	25038-32-8	5 - 10

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
Eye contact:	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
Ingestion:	Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	No special environmental precautions required. Do not allow material to contaminate ground water system.
Clean-up methods:	Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation. Wash hands before breaks and immediately after handling the product.
Storage:	Not available.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Isoprene-Styrene copolymer	None	None	None	0.600000 mg/m3 TWA 0.600000 mg/m3 TWA

Engineering controls: Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection: No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid
Color: Yellow
Odor: Characteristic
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: Not available.
Boiling point/range: > 260 °C (> 500°F)
Melting point/ range: > 90 °C (> 194°F)
Density/Relative density: 0.9800
Relative vapor density: Not available.
Flash point: > 260.00 °C (> 500°F) Cleveland open cup
Flammable/Explosive limits - lower: Not applicable
Flammable/Explosive limits - upper: Not applicable
Autoignition temperature: Not applicable
Flammability: Not applicable
Evaporation rate: Not applicable
Solubility: Insoluble Water
Partition coefficient n-octanol/water (logarithmic value): Not available.
VOC content: 0 %
Dynamic viscosity: 3,200 - 4,300 mPa.s
Kinematic viscosity: Not available.
Particle characteristics: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide

Incompatible materials: Oxidizing agents.

Reactivity: Not available.

Conditions to avoid: To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Dusts from solid adhesive may cause irritation. May cause respiratory tract irritation.
Skin contact: Molten adhesive may cause severe burns. May cause skin irritation.
Eye contact: Can cause mechanical irritation if dusts are generated. Molten adhesive in eyes will cause severe and permanant damage. May cause irritation.
Ingestion: Molten adhesive may cause severe burns. Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Isoprene-Styrene copolymer	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Isoprene-Styrene copolymer			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Isoprene-Styrene copolymer	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3 and related

Prepared by: Regulatory Affairs

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