Safety Data Sheet

Revision Number: 001.3

Issue date: 09/29/2026

1. IDENTIFICATION

Product name: LOCTITE UK 2018 UK 2018 PART A DR R

IDH number: 3009026

Product type/ Recommended use: 2-Component polyurethane adhesive

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H350 - MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
CARCINOGENICITY	1A

PICTOGRAM(S)



Precautionary Statements

Prevention:
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P308+P313 - IF exposed or concerned: Get medical attention.

Storage:
P405 - Store locked up.

Disposal:
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Aluminium hydroxide	21645-51-2	30 - 60
Mica	12001-26-2	1 - 5
Glass, oxide, chemicals	65997-17-3	1 - 5
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 5
Zeolites	1318-02-1	1 - 5
Diethylene Glycol	111-46-6	1 - 5
Quartz (SiO2), <1% respirable	14808-60-7	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Isocyanates. Hydrogen cyanide. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Do not take internally. For industrial use only.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium hydroxide	10 mg/m3 TWA (as Al) Total dust. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. 1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Mica	0.1 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction.	None	None
Zeolites	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 1 mg/m3 TWA Respirable fraction.	None	None	None
Glass, oxide, chemicals	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Diethylene Glycol	None	None	10 mg/m3 TWA	None
Quartz (SiO2), <1% respirable	0.025 mg/m3 TWA Respirable fraction.	0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. 2.4 MPPCF TWA Respirable 0.1 mg/m3 TWA Respirable	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection:	Wear chemical goggles; face shield (if splashing is possible).
Skin protection:	Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	pasty
Color:	Blue
Odor:	Characteristic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Density/Relative density:	1.3 - 1.5 at 25 °C (77°F)
Relative vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F) LCT STM 7611; Flashpoint Determination Procedure
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Not available.
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	Not available.
Dynamic viscosity:	900,000 - 1,400,000 mPa.s
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Amines. Acids. Alkalis. Alcohols. Chlorinated rubber.
Reactivity:	Not available.
Conditions to avoid:	High temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: This product may cause irritation to the skin.
Eye contact: This product may cause irritation to the eyes.
Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg
Mica	None
Glass, oxide, chemicals	None
Siloxanes and Silicones, di-Me, reaction products with silica	None
Zeolites	None
Diethylene Glycol	Oral LD50 (Rat) = 15.6 g/kg Oral LD50 (Rat) = 12,565 mg/kg Oral LD50 (Rat) = 16,600 mg/kg Oral LD50 (Mouse) = 13.3 g/kg Oral LD50 (Mouse) = 23,700 mg/kg Oral LD50 (Rabbit) = 26.9 g/kg Oral LD50 (Mouse) = 26,500 mg/kg Dermal LD50 (Rabbit) = 11,890 mg/kg Inhalation LC50 (Rat, 4 h) = > 4.6 mg/l
Quartz (SiO2), <1% respirable	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Aluminium hydroxide	Irritant		Lung Respiratory
Mica			Lung
Glass, oxide, chemicals		Allergen	Respiratory
Siloxanes and Silicones, di-Me, reaction products with silica			
Zeolites			Mutagen Respiratory Some evidence of carcinogenicity
Diethylene Glycol	Irritant		Central nervous system Kidney Liver
Quartz (SiO2), <1% respirable			Immune system Lung Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium hydroxide	No	No	No
Mica	No	No	No
Glass, oxide, chemicals	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No
Zeolites	No	No	No
Diethylene Glycol	No	No	No
Quartz (SiO2), <1% respirable	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

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