Revision Number: 004.0

Issue date: 06/23/2025

1. IDENTIFICATION

Product name: **LOCTITE AA H8600 DC PT A**
Product type/ Recommended use: Acrylic Adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 2061743
Item number: 2060835_2011006

Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:

H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.
H315 - CAUSES SKIN IRRITATION.
H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
H318 - CAUSES SERIOUS EYE DAMAGE.
H335 - MAY CAUSE RESPIRATORY IRRITATION.
H351 - SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Methyl methacrylate	80-62-6	30 - 60
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
methacrylic acid	79-41-4	1 - 5
Methacrylate ester	52628-03-2	1 - 5
Tert-butyl perbenzoate	614-45-9	1 - 5
Butyl hydroxytoluene	128-37-0	1 - 5
Glass, oxide, chemicals	65997-17-3	0.1 - 1
Talc	14807-96-6	1 - 5
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	0.1 - 1
1,1,2-Trichloroethane	79-00-5	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen sulfide. Hydrogen chloride. Phenolics. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
Storage:	For safe storage, store between 2 °C (35.6 °F) and 8 °C (46.4 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight. Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Dermal sensitization)	100 ppm (410 mg/m3) PEL	None	50 ppm
methacrylic acid	20 ppm TWA	None	None	None
Butyl hydroxytoluene	2 mg/m3 TWA Inhalable fraction and vapor.	None	None	None
Glass, oxide, chemicals	5 mg/m3 TWA Inhalable fraction. 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction. 5 mg/m3 TWA Respirable fraction.	None	None
1,1,2-Trichloroethane	10 ppm TWA (SKIN)	10 ppm (45 mg/m3) PEL (SKIN)	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste, Liquid
Color: Off white
Odor: Acrylic
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: Not available.
Boiling point/range: Not available.
Melting point/ range: Not available.
Density/Relative density: 0.982
Relative vapor density: Not available.
Flash point: 18 °C (64.4 °F) Setaflash Closed Cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not available.
Solubility: Not available.
Partition coefficient n-octanol/water (logarithmic value): Not available.
VOC content: 3.44 % Combined A/B
Dynamic viscosity: Not available.
Kinematic viscosity: Not available.
Particle characteristics: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen sulfide. Hydrogen chloride. Phenolics. Toxic fumes. Irritating vapors.
Incompatible materials:	Oxidizing agents. Reducing agents. Acids. Bases. Alkali metals. Amines. Free radical initiators. Peroxides.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Loss of polymerization inhibitor. Loss of dissolved air. Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Drowsiness. Dizziness.
Skin contact: Causes skin irritation. May cause allergic skin reaction. Classified as Skin irritation Category 2, H315 based on Expert Judgement and experimental data of an OECD 435 test or based on analogy to similar products tested.
Eye contact: Causes serious eye damage.
Ingestion: Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Methyl methacrylate	Oral LD50 (Rat) = 7,800 mg/kg Oral LD50 (Rabbit) = 6,000 mg/kg Oral LD50 (Rat) = 9,400 mg/kg
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg
Methacrylate ester	None
Tert-butyl perbenzoate	Inhalation LC50 (Rat, 4 h) = > 0.26 mg/l
Butyl hydroxytoluene	Oral LD50 (Mouse) = 1,040 mg/kg Oral LD50 (Rat) = 890 mg/kg
Glass, oxide, chemicals	None
Talc	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
1,1,2-Trichloroethane	Oral LD50 (Rat) = 835 mg/kg Oral LD50 (Rat) = 100 - 200 mg/kg Dermal LD50 (Rabbit) = 5,377 mg/kg
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Methyl methacrylate	Irritant	Allergen	Kidney Liver Mutagen Nervous System Respiratory
2-Hydroxyethyl methacrylate	Irritant	Allergen	
methacrylic acid	Corrosive Irritant	Allergen	
Methacrylate ester	Irritant	Allergen	
Tert-butyl perbenzoate	Irritant		Central nervous system Mutagen
Butyl hydroxytoluene	Irritant		Mutagen
Glass, oxide, chemicals		Allergen	Respiratory
Talc	Irritant		Lung Some evidence of carcinogenicity
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
1,1,2-Trichloroethane	Irritant		Central nervous system Lung Liver Kidney Immune system Some evidence of carcinogenicity Mutagen
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No

methacrylic acid	No	No	No
Methacrylate ester	No	No	No
Tert-butyl perbenzoate	No	No	No
Butyl hydroxytoluene	No	No	No
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Talc	No	Group 2A	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
1,1,2-Trichloroethane	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Hazardous Substance(s): Methyl methacrylate

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).

CERCLA Reportable quantity: Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)
Tert-butyl perbenzoate (CAS# 614-45-9) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,7,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 06/23/2025

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