Revision Number: 005.1

Issue date: 11/06/2025

1. IDENTIFICATION

Product name: LOCTITE FREKOTE EXITT-I known as FREKOTE EXITT - 1 DRUM 55 GALL

IDH number: 420437

Product type/ Recommended use: Mold Release

Item number: 83517

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:

H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.
H304 - MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
H315 - CAUSES SKIN IRRITATION.
H319 - CAUSES SERIOUS EYE IRRITATION.
H336 - MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P301+P310 - IF SWALLOWED: Immediately call a physician or poison control center.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

	P331 - Do NOT induce vomiting. P332+P313 - If skin irritation occurs: Get medical attention. P337+P313 - If eye irritation persists: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P403+P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up.
Disposal:	P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Alkanes, C7-10-iso-	90622-56-3	80 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If skin irritation persists, call a physician. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.

Ingestion: Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. Keep individual calm. Get immediate medical attention. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.

Unusual fire or explosion hazards: Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.

Hazardous combustion products: Oxides of carbon. Oxides of silicon. Acrid smoke and fumes. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so.

Clean-up methods: Remove all sources of ignition. Ventilate area. Keep upwind of the spilled material and isolate exposure. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed metal container until ready for disposal.

7. HANDLING AND STORAGE

Handling: During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage: For safe storage, store at or below 48.8 °C (119.8 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls: Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection: Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Colourless / Colorless
Odor: Mild, Solvent
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: 40 mm hg Estimated
Boiling point/range: > 94 °C (> 201.2 °F)
Melting point/ range: Not available.
Density/Relative density: 0.72
Relative vapor density: 3.9
Flash point: -5 °C (23°F) Tagliabue closed cup

Flammable/Explosive limits - lower:	1.5 % (value for solvent)
Flammable/Explosive limits - upper:	11.6 % (value for solvent)
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	4.2
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	92 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Risk of ignition.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Hydrocarbons.

Incompatible materials: Strong oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Avoid static discharge. Spray mist may be flammable at temperatures below the flash point. Keep away from open flames, hot surfaces and sources of ignition. Fire or intense heat may cause violent rupture of packages. Exposure to air or moisture over prolonged periods.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Vapors and mists will irritate nose and throat and possibly eyes. May cause central nervous system effects with nausea, dizziness and headache.

Skin contact: Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

Eye contact: Causes serious eye irritation.

Ingestion: This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.

Hazardous Component(s)	LD50s and LC50s
Alkanes, C7-10-iso-	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Alkanes, C7-10-iso-	Irritant		Central nervous system Lung Cardiac

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Alkanes, C7-10-iso-	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	II

International Air Transportation (ICAO/IATA)

Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	II

Water Transportation (IMO/IMDG)

Proper shipping name:	RESIN SOLUTION
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 4, 8, 11, 13, 15

Prepared by: Product Safety and Regulatory Affairs

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