Product Description Sheet

# LOCTITE® FREKOTE AC4368

Known as
**FREKOTE® AC4368**
November 2015

## Description

Loctite® Frekote® 4368 is an all-purpose, silicone based release agent. It contains a special lubricant, which provides optimum release along with surface conditioning on any metal or plastic mold. Loctite® Frekote® 4368 works equally well with epoxies, polyurethanes and polyesters in room temperature or elevated cure systems.

## Features

Use with room temperature or elevated cure systems
Excellent slip
Multi-purpose release

## *Properties*

| | |
|---|---|
| Appearance | Clear Liquid |
| Odor | Hydrocarbon Odor |
| Solvents | Hexane |
| Specific Gravity | 0.72 |
| Shelf Life | 18 months from date of manufacture |

## Mold Preparation

The mold surface must be clean and free of any release agent or other contaminants for Loctite® Frekote® 4368 to be completely effective. Remove any contaminants with Loctite® Frekote® PMC or another suitable cleaning solvent. Light industrial abrasives can be used to remove heavy resin build up.

### Application *Consult MSDS Prior To Use*

1. Apply Loctite® Frekote® 4368 by brushing or spraying. Allow solvents to evaporate (5 to 10 minutes) leaving a thin release film on the mold.

2. For optimum finish on the cast parts, the dry film may be buffed lightly with a soft cloth.

3. Repeat the cycle on each succeeding part.

## Flammability/Storage

Loctite® Frekote® 4368 contains flammable solvents. The product should always be used in well ventilated areas. Consult MSDS for complete details.

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