Safety Data Sheet according to Singapore Standard SS 586.

LOCTITE ECCOBOND FP4651 known as 6OZ LOW CTE IC ENCAPSUL -40CD

SDS No. : 438346
V001.3
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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE ECCOBOND FP4651 known as 6OZ LOW CTE IC ENCAPSUL -40CD

Other means of identification: LOCTITE ECCOBOND FP4651 6OZ
Product code: IDH498846
Recommended use of the chemical and restrictions on use

Intended use: 1-c- epoxide adhesive
Manufacturer/Importer/Distributor Representative Company

Henkel Singapore Pte Ltd
Science Park Drive 1B
Units 09-31 to 09-35
119315 Singapore

Singapore

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E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +65 6424 7016

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Serious eye damage/eye irritation	Category 1
Respiratory sensitizer	Category 1
Skin sensitizer	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 2
Chronic hazards to the aquatic environment	Category 3

GHS label elements:

Hazard pictogram:



Signal word: Danger

Hazard statement:	H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H341 Suspected of causing genetic defects. H351 Suspected of causing cancer. H412 Harmful to aquatic life with long lasting effects.
Precaution:	
Prevention:	P201 Obtain special instructions before use. P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection. P284 [In case of inadequate ventilation] wear respiratory protection.
Response:	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse.
Disposal:	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Silica, vitreous 60676-86-0	60- 100 %	
Si-oxide amorphous (fumed) 7631-86-9	10- 30 %	
hexahydromethylphthalic anhydride 25550-51-0	1- 10 %	Serious eye damage/eye irritation 1 H318 Respiratory Sensitization 1 H334 Skin Sensitization 1 H317
Resin Proprietary	1- 10 %	Skin Sensitization 1 H317 Carcinogenicity 2 H351
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	1- 10 %	Skin irritation 2 H315 Skin Sensitization 1A H317 Chronic hazards to the aquatic environment 2 H411
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	1- 10 %	Skin irritation 2 H315 Serious eye irritation 2 H319 Skin Sensitization 1 H317 Chronic hazards to the aquatic environment 2 H411
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	1- 10 %	Skin Sensitization 1 H317 Germ cell mutagenicity 2 H341 Target Organ Systemic Toxicant - Repeated exposure 2 H373
tetrahydro-4-methylphthalicanhydride 34090-76-1	0.1- 1 %	Serious eye damage/eye irritation 1 H318 Respiratory Sensitization 1 H334 Skin Sensitization 1 H317

Section 4. First aid measures

Inhalation:
Move to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention.

Skin contact:
Immediately flush skin with plenty of water (using soap, if available).
Remove contaminated clothing and footwear.
If symptoms develop and persist, get medical attention.
Wash clothing before reuse.

Eye contact:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get medical attention.

Ingestion: Do not induce vomiting.
Never give anything by mouth to an unconscious person.
Get medical attention.

Section 5. Fire fighting measures

Suitable extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Specific hazards arising from the chemical: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Special protection equipment and precautions for firefighters: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
In case of fire, keep containers cool with water spray.

Hazardous combustion products: Oxides of carbon.
Toxic and irritating vapors.

Section 6. Accidental release measures

Personal precautions: Wear protective equipment.
Avoid skin and eye contact.
Ensure adequate ventilation.
See advice in section 8

Environmental precautions: Do not empty into drains / surface water / ground water.

Clean-up methods: Remove all sources of ignition.
Ensure adequate ventilation.
Isolate area. Keep unnecessary personnel away.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Store in a closed container until ready for disposal.

Section 7. Handling and storage

Handling: Use only with adequate ventilation.
Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
See advice in section 8

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

SILICA-AMORPHOUS: SILICA, FUSED, RESPIRABLE DUST 60676-86-0	**Value type**	Time Weighted Average (TWA):
	mg/m³	0.1
	Remarks	SG OEL
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 60676-86-0	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 60676-86-0	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
NUISANCE PARTICULATES 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	SG OEL
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Si-oxide amorphous (fumed) 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	6
Tetrahydromethylphthalic anhydride 34090-76-1	**Value type**	Skin designation:
	Remarks	ACGIH Danger of cutaneous absorption
Tetrahydromethylphthalic anhydride 34090-76-1	**Value type**	Time Weighted Average (TWA):
	ppm	0.00007
	Remarks	ACGIH
Tetrahydromethylphthalic anhydride 34090-76-1	**Value type**	Threshold Limit Value-Surface Limit (TLV-SL):
	Remarks	ACGIH
Tetrahydromethylphthalic anhydride 34090-76-1	**Value type**	Short Term Exposure Limit (STEL):
	ppm	0.0003
	Remarks	ACGIH

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Hand protection: Wear chemical-resistant gloves. Observe glove manufacturer's instructions.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Safety goggles or safety glasses with side shields.
Full face protection should be used if the potential for splashing or spraying of product exists.

Body protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.
Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
General protection and hygiene measures:	The workplace should be equipped with an emergency shower and eye-rinsing facility.
Hygienic measures:	Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Black Liquid
Odor:	Aromatic
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.5
Boiling point:	> 100 °C (> 212 °F)
Flash point:	> 100 °C (> 212 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 20 °C (68 °F))	< 0.1 hPa
Vapor density:	> 1
Density:	1.5 g/cm3
Solubility:	No data available.
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	13,000 mPa.s (; Method: no method / method unknown)
VOC content:	No data available.

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Amines. Alcohols. Water.
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	None under normal processing.
Conditions to avoid:	High temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.
Hazardous decomposition	Oxides of carbon.

products: Irritating organic vapours.

Section 11. Toxicological information

Symptoms of Overexposure**:** None known.

Acute oral toxicity:

Silica, vitreous 60676-86-0	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	not specified
Si-oxide amorphous (fumed) 7631-86-9	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
hexahydromethylphthalic anhydride 25550-51-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	EU Method B.1 tris (Acute Oral Toxicity)
Resin Proprietary	Value type	LD50
	Value	3,563 mg/kg
	Species	rat
	Method	EU Method B.1 bis (Acute Oral Toxicity)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	LD50
	Value	5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Si-oxide amorphous (fumed) 7631-86-9	Value type	LC50
	Value	> 5.01 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	LC50
	Value	> 5.19 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

Acute dermal toxicity:

Silica, vitreous 60676-86-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	not specified
Si-oxide amorphous (fumed) 7631-86-9	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rabbit
	Method	not specified
hexahydromethylphthalic anhydride 25550-51-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Resin Proprietary	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	EU Method B.3 (Acute Toxicity (Dermal)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Si-oxide amorphous (fumed) 7631-86-9	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
hexahydromethylphthalic anhydride 25550-51-0	Result	moderately irritating
	Exposure time	24 h
	Species	rabbit
	Method	other guideline:
Resin Proprietary	Result	not irritating
	Exposure time	4 h

	Species	rabbit
	Method	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Si-oxide amorphous (fumed) 7631-86-9	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Resin Proprietary	Result	slightly irritating
	Exposure time	24 h
	Species	rabbit
	Method	EU Method B.5 (Acute Toxicity: Eye Irritation / Corrosion)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	not irritating
	Exposure time	9 d
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Resin Proprietary	Result	not sensitising
	Test type	Buehler test
	Species	guinea pig
	Method	EU Method B.6 (Skin Sensitisation)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	Sub-Category 1A (sensitising)
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	rat
	Method	not specified
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Resin Proprietary	Result	positive
	Type of study / Route of administration	bacterial gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	not specified
Resin Proprietary	Result	positive
	Type of study / Route of administration	
	Metabolic activation / Exposure time	with and without
	Method	not specified
Resin Proprietary	Result	no data
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	not specified
Resin Proprietary	Result	positive
	Type of study / Route of administration	intraperitoneal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	EU Method B.12 (Mutagenicity
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	positive with metabolic activation
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	positive
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 490 (In Vitro Mammalian Cell Gene Mutation Tests Using the Thymidine Kinase Gene)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	positive without metabolic activation
	Type of study / Route of administration	sister chromatid exchange assay in mammalian cells
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	ambiguous
	Type of study / Route of administration	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	negative
	Type of study / Route of administration	intraperitoneal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	positive
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 488 (In Vivo Transgenic Cell Gene Mutation Assays)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Repeated dose toxicity:

Si-oxide amorphous (fumed) 7631-86-9	Result	NOAEL=> 4,000 - 4,500 mg/kg
	Route of application	oral: feed
	Exposure time / Frequency of treatment	13 weeksdaily
	Species	rat
	Method	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Si-oxide amorphous (fumed) 7631-86-9	Result	NOAEL=1.3 mg/m3
	Route of application	inhalation
	Exposure time / Frequency of treatment	13 w6 h/d, 5 d/w
	Species	rat
	Method	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
hexahydromethylphthalic anhydride 25550-51-0	Result	NOAEL=450 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	28 donce a day, 7 days a week
	Species	rat
	Method	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	NOAEL=250 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	13 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	NOAEL=5 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	91 ddaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H412 Harmful to aquatic life with long lasting effects.

Toxicity:

Silica, vitreous 60676-86-0	Value type	LC50
	Value	5 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silica, vitreous 60676-86-0	Value type	EC50
	Value	7,600 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Ceriodaphnia dubia

	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silica, vitreous 60676-86-0	Value type	EC50
	Value	440 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	LC50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	EL50
	Value	> 1,000 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	NOELR
	Value	10,000 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EL50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	EC0
	Value	10,000 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	Pseudomonas putida
	Method	DIN 38412, part 27 (Bacterial oxygen consumption test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	LC50
	Value	500 mg/l
	Acute Toxicity Study	Fish
	Exposure time	48 h
	Species	Oryzias latipes
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC50
	Value	> 100 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC50
	Value	135 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	32 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC20
	Value	95.3 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, domestic
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

Resin Proprietary	Value type	LC50
	Value	> 0.1 mg/l
	Acute Toxicity Study	Fish
	Exposure time	24 h
	Species	Oncorhynchus mykiss
	Method	EU Method C.1 (Acute Toxicity for Fish)
Resin Proprietary	Value type	EC50
	Value	> 0.15 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
	Method	EU Method C.2 (Acute Toxicity for Daphnia)
Resin Proprietary	Value type	NOEC
	Value	> 0.15 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EU Method C.3 (Algal Inhibition test)
	Value type	EC50
	Value	> 0.15 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EU Method C.3 (Algal Inhibition test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LC50
	Value	5.7 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	2.55 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	1.8 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l

	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	LC50
	Value	24 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	EC50
	Value	40 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	EC50
	Value	> 110 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	30 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Value type	EC10
	Value	409 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge of a predominantly domestic sewage
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	LC50
	Value	> 100 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oryzias latipes
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	EC50
	Value	130 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	EC50
	Value	79 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	32 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Value type	EC 50
	Value	> 1,000 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h

	Species	
	Method	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

Persistence and degradability:

hexahydromethylphthalic anhydride 25550-51-0	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	2 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	71 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
tetrahydro-4-methylphthalicanhydride 34090-76-1	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

Bioaccumulative potential / Mobility in soil:

Si-oxide amorphous (fumed) 7631-86-9	LogPow	0.53
	Temperature	25 °C
	Method	QSAR (Quantitative Structure Activity Relationship)
hexahydromethylphthalic anhydride 25550-51-0	Bioconcentration factor (BCF)	11.12
	Exposure time	
	Species	calculated
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)
hexahydromethylphthalic anhydride 25550-51-0	LogPow	2.59
	Temperature	25 °C
	Method	QSAR (Quantitative Structure Activity Relationship)
Resin Proprietary	LogPow	2.9
	Temperature	20 °C
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	LogPow	2.7 - 3.6
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	LogPow	1.34
	Temperature	20 °C
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:
Not dangerous goods

Section 15. Regulatory information

Regulatory Information: Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020.
Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024

Global inventory status:

Regulatory list	Notification
KECI (KR)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020 and Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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