Safety Data Sheet according to Singapore Standard SS 586.

LOCTITE EA 9489 A

SDS No. : 205933
V001.4
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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE EA 9489 A

Other means of identification: LOCT EA 9484/9489 A SFG EX
Product code: IDH1998980
Recommended use of the chemical and restrictions on use

Intended use: Epoxy adhesive
Manufacturer/Importer/Distributor Representative Company

Henkel Singapore Pte Ltd
Science Park Drive 1B
Units 09-31 to 09-35
119315 Singapore

Singapore

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E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +65 6424 7016

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	30- 60 %	Skin irritation 2 H315 Serious eye irritation 2 H319 Skin Sensitization 1 H317 Chronic hazards to the aquatic environment 2 H411
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	30- 60 %	Skin irritation 2 H315 Skin Sensitization 1A H317 Chronic hazards to the aquatic environment 2 H411
Kaolin 1332-58-7	10- 30 %	

Section 4. First aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:	Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.
Indication of immediate medical attention and special treatment needed:	See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:	Carbon dioxide, foam, powder
Improper extinguishing media:	High pressure waterjet
Specific hazards arising from the chemical:	In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.
Special protection equipment and precautions for firefighters:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Additional fire fighting advice:	In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:	Avoid skin and eye contact. Ensure adequate ventilation. Wear protective equipment. See advice in section 8
Environmental precautions:	Do not empty into drains / surface water / ground water.
Clean-up methods:	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Wash spillage site thoroughly with soap and water or detergent solution. Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:	Use only in well-ventilated areas. Avoid skin and eye contact. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation. See advice in section 8
Storage:	Store in a cool, well-ventilated place. Keep away from sources of ignition. Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

KAOLIN, RESPIRABLE FRACTION 1332-58-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	2
	Remarks	ACGIH The value is for particulate matter containing no asbestos and <1% crystalline silica.
KAOLIN, RESPIRABLE DUST 1332-58-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	2
	Remarks	SG OEL

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance: Light brown
paste
Odor: characteristic
Odor threshold (CA): No data available.
pH: Product is non-soluble (in water)., Not applicable
Melting point / freezing point: Not applicable, Product is a liquid
Specific gravity: No data available.
Boiling point: > 260 °C (> 500 °F)
Flash point: > 93 °C (> 199.4 °F)

(no method / method unknown)

Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 21 °C (69.8 °F))	< 0.0399 mbar
Vapor density:	> 1
Density:	1.32 - 1.38 g/cm3
Solubility:	Insoluble
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	15,000 - 100,000 mPa.s (Brookfield; Instrument: RVT; 25 °C (77 °F); speed of rotation: 5 min-1; Spindle No: 7; Method: ;; LCT STM 10; Viscosity Brookfield)
VOC content: (2010/75/EC)	< 3.00 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Reaction with strong oxidants. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Chemical stability:	Stable under recommended storage conditions.
Conditions to avoid:	No decomposition if used according to specifications.
Hazardous decomposition products:	carbon oxides.

Section 11. Toxicological information

Symptoms of Overexposure**:** SKIN: Redness, inflammation.
SKIN: Rash, Urticaria.
EYE: Irritation, conjunctivitis.

Acute oral toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Kaolin 1332-58-7	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Kaolin 1332-58-7	Value type	LC50
	Value	> 9 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified

Acute dermal toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Kaolin 1332-58-7	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	Sub-Category 1A (sensitising)
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

Repeated dose toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	NOAEL=250 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	13 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Kaolin 1332-58-7	Result	NOAEL=5000 ppm
	Route of application	oral: feed
	Exposure time / Frequency of treatment	90 dayscontinuous
	Species	rat
	Method	Henkel Method
Kaolin 1332-58-7	Result	LOAEL=<= 10000 ppm
	Route of application	oral: feed
	Exposure time / Frequency of treatment	90 dayscontinuous
	Species	rat
	Method	Henkel Method

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H411 Toxic to aquatic life with long lasting effects.

Toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LC50
	Value	5.7 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	2.55 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	1.8 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Kaolin 1332-58-7	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Kaolin 1332-58-7	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna

	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Kaolin 1332-58-7	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Kaolin 1332-58-7	Value type	EC0
	Value	1,000 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	
	Method	not specified

Persistence and degradability:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

Bioaccumulative potential / Mobility in soil:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	LogPow	2.7 - 3.6
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information: Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020.
Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024

Global inventory status:

Regulatory list	Notification
TSCA	yes
DSL	yes
KECI (KR)	yes
ENCS (JP)	yes
ISHL (JP)	yes
IECSC	yes
AIIC	yes
TCSI	yes
PICCS (PH)	yes

Section 16. Other information

Disclaimer: This Safety Data Sheet has been generated based on Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020 and Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
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