Safety Data Sheet according to Singapore Standard SS 586.

LOCTITE EA 9309NA AERO PART A 55GAL

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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE EA 9309NA AERO PART A 55GAL

Other means of identification: EA 9309NA PART A 55GAL
Product code: IDH1063547
Recommended use of the chemical and restrictions on use

Intended use: Part A of 2-K-Epoxy Adhesive
Manufacturer/Importer/Distributor Representative Company

Henkel Singapore Pte Ltd
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Singapore

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Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +65 6424 7016

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear eye protection/face protection.
P280 Wear protective gloves.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	60- 100 %	Skin irritation 2 H315 Serious eye irritation 2 H319 Skin Sensitization 1 H317 Chronic hazards to the aquatic environment 2 H411
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	10- 30 %	Skin irritation 2 H315 Serious eye irritation 2 H319 Skin Sensitization 1 H317 Chronic hazards to the aquatic environment 2 H411
Ethyltriphenylphosphonium iodide 4736-60-1	0.1- 1 %	Acute toxicity 2; Oral H300 Serious eye irritation 2 H319 Acute hazards to the aquatic environment 1 H400 Chronic hazards to the aquatic environment 1 H410

Section 4. First aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:	Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.
Eye contact:	Wash with plenty of water immediately and continue for several minutes, holding eyelid open. Consult a doctor.
Ingestion:	Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

Section 5. Fire fighting measures

Suitable extinguishing media:	Foam, extinguishing powder, carbon dioxide. Fine water spray
Improper extinguishing media:	High pressure waterjet
Specific hazards arising from the chemical:	In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released. In case of fire, keep containers cool with water spray.
Special protection equipment and precautions for firefighters:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Section 6. Accidental release measures

Personal precautions:	Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation.
Environmental precautions:	Do not empty into drains / surface water / ground water.
Clean-up methods:	Remove mechanically. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:	Ensure good ventilation/suction at the workplace. Extract when the product is heated. See advice in section 8 Avoid skin and eye contact. Do not spray onto flames or red-hot objects. Keep away from sources of ignition - no smoking.
Storage:	Store only in the original container.Store in a cool, dry place. Ensure that storage and workrooms are adequately ventilated. Must be stored in a room with spill collection facilities. Keep away from heat and direct sunlight.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Respiratory protection:	Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)
Hand protection:	Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.
Eye protection:	Goggles which can be tightly sealed. and/or facial protection Protective eye equipment should conform to EN166.
Body protection:	Wear protective equipment. Protective clothing that covers arms and legs. apron Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.
Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
General protection and hygiene measures:	The workplace should be equipped with an emergency shower and eye-rinsing facility.
Hygienic measures:	Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Beige paste, Liquid
Odor:	Mild, Characteristic
Odor threshold (CA):	No data available.
pH:	Product is non-soluble (in water)., Not applicable
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	No data available.
Boiling point:	> 200 °C (> 392 °F)
Flash point:	> 93 °C (> 199.4 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 20 °C (68 °F))	< 0.1 hPa

Vapor density:	> 1
Density:	1.15 g/cm3
Solubility:	Not miscible or difficult to mix (20 °C)
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	Not applicable
Decomposition temperature:	> 200 °C
Viscosity:	> 20 mPa.s (; 40 °C (104 °F))
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Strong oxidizing agents. Reaction with strong acids. Reacts with alcohols and amines. Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.
Chemical stability:	Stable under recommended storage conditions.
Conditions to avoid:	Danger of decomposition if exposed to heat. Do not heat mixed adhesive unless you plan to use immediately. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.
Hazardous decomposition products:	Hydrocarbons Oxides of carbon. May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes. See section 5.

Section 11. Toxicological information

Oral toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method

Health Effects:

Skin: Causes skin irritation.
May cause an allergic skin reaction.
Eyes: Causes serious eye irritation.
Symptoms of Overexposure**:** None known.

Acute oral toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	not specified
Ethyltriphenylphosphonium iodide 4736-60-1	Value type	Acute toxicity estimate (ATE)
	Value	25 mg/kg
	Species	
	Method	Expert judgement

Acute dermal toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	not specified

Skin corrosion/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Ethyltriphenylphosphonium iodide 4736-60-1	Result	not irritating
	Exposure time	24 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence

Respiratory or skin sensitization:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
Ethyltriphenylphosphonium iodide 4736-60-1	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)

Repeated dose toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H411 Toxic to aquatic life with long lasting effects.

Toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum

	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Value type	LC50
	Value	2 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	not specified
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Value type	EC50
	Value	2 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	not specified
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	not specified
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethyltriphenylphosphonium iodide 4736-60-1	Value type	EC50
	Value	0.86 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Persistence and degradability:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer 25085-99-8	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Ethyltriphenylphosphonium iodide 4736-60-1	Result	
	Route of application	no data
	Degradability	0 - 60 %
	Method	OECD 301 A - F

Bioaccumulative potential / Mobility in soil:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
Ethyltriphenylphosphonium iodide 4736-60-1	LogPow	0.324
	Temperature	
	Method	EU Method A.8 (Partition Coefficient)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin,Bisphenol A diglycidyl ether)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin,Bisphenol A diglycidyl ether)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin,Bisphenol A diglycidyl ether)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin,Bisphenol A diglycidyl ether)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin,Bisphenol A diglycidyl ether)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information: Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020.
Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024

Section 16. Other information

Disclaimer: This Safety Data Sheet has been generated based on Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020 and Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
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