Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 207885
V006.1

LOCTITE EA 3455 PTA

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3455 PTA
UFI: 286G-Y07Q-900Y-K6K7

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains Bisphenol A Diglycidyl Ether

Bisphenol-F epichlorhydrin resin; MW<700
Poly[oxy(methyl-1,2-ethanediyl)], a-(oxiranylmethyl)-w-(oxiranylmethoxy)-

Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement: "***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***

Precautionary statement: Prevention
P273 Avoid release to the environment.
P280 Wear protective gloves.

Precautionary statement: Response
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS No. EC No REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Bisphenol A Diglycidyl Ether 1675-54-3 216-823-5 01-2119456619-26	30- < 40 %	Aquatic Chronic 2, H411 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
aluminium powder (stabilised) 7429-90-5 231-072-3 01-2119529243-45	20- < 30 %	Water-react. 2, H261 Flam. Sol. 1, H228		EUEXPL2D
Bisphenol-F epichlorhydrin resin; MW<700 ----- 01-2119454392-40	10- < 20 %	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411		
Poly[oxy(methyl-1,2-ethanediyl)], a-(oxiranylmethyl)-w-(oxiranylmethoxy)- 26142-30-3	5- < 10 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317		
Copper powder 7440-50-8 231-159-6 01-2119480154-42	0,01- < 0,1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities
Protect against contamination.
Store in sealed original container protected against moisture.
Ensure good ventilation/extraction.

Store in a cool, well-ventilated place.
Refer to Technical Data Sheet.
Store in sealed original container.
Protect from direct sunlight.

7.3. Specific end use(s)
Epoxy resin

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium 7429-90-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium 7429-90-5		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium 7429-90-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Copper 7440-50-8		0,045	Exposure limit(s):	8	TRGS 900
Copper 7440-50-8			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Copper 7440-50-8			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Copper 7440-50-8		0,2	Exposure limit(s):	4	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	aqua (freshwater)		0,006 mg/l				
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Freshwater - intermittent		0,018 mg/l				
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	aqua (marine water)		0,001 mg/l				
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Marine water - intermittent		0,002 mg/l				
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	sewage treatment plant (STP)		10 mg/l				
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	sediment (freshwater)				0,341 mg/kg		
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	sediment (marine water)				0,034 mg/kg		
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Air						no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Soil				0,065 mg/kg		
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	oral				11 mg/kg		
Aluminium 7429-90-5	aqua (freshwater)		0,0749 mg/l				
Aluminium 7429-90-5	sewage treatment plant (STP)		20 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (freshwater)		0,003 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (marine water)		0,0003 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sewage treatment plant (STP)		10 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (freshwater)				0,294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (marine water)				0,0294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	Soil				0,237 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (intermittent releases)		0,0254 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	Air						no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Predator						no potential for bioaccumulation
Copper powder 7440-50-8	Soil				65 mg/kg		
Copper powder 7440-50-8	sewage treatment plant (STP)		230 µg/l				
Copper powder 7440-50-8	sediment (marine water)				676 mg/kg		
Copper powder 7440-50-8	aqua (freshwater)		7,8 µg/l				
Copper powder 7440-50-8	aqua (marine water)		5,2 µg/l				
Copper powder 7440-50-8	sediment (freshwater)				87 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	Inhalation	Long term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	Inhalation	Acute/short term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	Inhalation	Long term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	Inhalation	Acute/short term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
Biphenyl-4-(2,3-epoxypropoxy)propane 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified
Aluminium 7429-90-5	Workers	inhalation	Long term exposure - systemic effects		3,72 mg/m3	
Aluminium 7429-90-5	Workers	inhalation	Long term exposure - local effects		3,72 mg/m3	
Aluminium 7429-90-5	General population	oral	Long term exposure - systemic effects		7,9 mg/kg	
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
Copper powder 7440-50-8	Workers	dermal	Acute/short term exposure -		273 mg/kg	

			systemic effects			
Copper powder 7440-50-8	General population	inhalation	Acute/short term exposure - local effects		1 mg/m3	
Copper powder 7440-50-8	General population	inhalation	Long term exposure - local effects		1 mg/m3	
Copper powder 7440-50-8	General population	dermal	Acute/short term exposure - systemic effects		273 mg/kg	
Copper powder 7440-50-8	Workers	dermal	Long term exposure - systemic effects		137 mg/kg	
Copper powder 7440-50-8	General population	dermal	Long term exposure - systemic effects		137 mg/kg	
Copper powder 7440-50-8	General population	oral	Long term exposure - systemic effects		0,041 mg/kg	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Aluminium 7429-90-5 [Aluminum]	Aluminum	Creatinine in urine	Sampling time: End of work week.	50 µg/g	DE BGW		

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Gray / Grey
Odor	Mild
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Initial boiling point	Not available.
Flammability	non flammable
Explosive limits	Currently under determination
Flash point	> 60 °C (> 140 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Currently under determination
Viscosity, dynamic ()	190.000 mPa.s no method / method unknown
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure	Currently under determination
Density (20 °C (68 °F))	1,40 - 1,46 g/cm3 None
Relative vapour density:	Currently under determination
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
aluminium powder (stabilised) 7429-90-5	LD50	> 15.900 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Poly[oxy(methyl-1,2-ethanediyl)], a-(oxiranylmethyl)-w-(oxiranylmethoxy)- 26142-30-3	LD50	> 4.000 mg/kg	rat	not specified
Copper powder 7440-50-8	LD50	> 2.500 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Copper powder 7440-50-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
aluminium powder (stabilised) 7429-90-5	LC50	> 5 mg/l	dust/mist	4 h	rat	not specified
Copper powder 7440-50-8	LC50	> 5,11 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	moderately irritating	24 h	rabbit	Draize Test
Bisphenol A Diglycidyl Ether 1675-54-3	irritating			Weight of evidence
aluminium powder (stabilised) 7429-90-5	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Copper powder 7440-50-8	not irritating		rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	irritating			Weight of evidence
aluminium powder (stabilised) 7429-90-5	not irritating		rabbit	FDA Guideline
Bisphenol-F epichlorhydrin resin; MW<700 -----	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Copper powder 7440-50-8	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
aluminium powder (stabilised) 7429-90-5	not sensitising	Draize Test	guinea pig	Draize Test
Bisphenol-F epichlorhydrin resin; MW<700 -----	Sub-Category 1A (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Copper powder 7440-50-8	not sensitising	Guinea pig maximisation test	guinea pig	EU Method B.6 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Bisphenol A Diglycidyl Ether 1675-54-3	negative with metabolic activation	mammalian cell gene mutation assay	with and without		not specified
aluminium powder (stabilised) 7429-90-5	positive	in vitro mammalian cell micronucleus test	without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
aluminium powder (stabilised) 7429-90-5	positive	in vitro mammalian chromosome aberration test	without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
aluminium powder (stabilised) 7429-90-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Copper powder 7440-50-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		mouse	not specified
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		rat	OECD Guideline 488 (In Vivo Transgenic Cell Gene Mutation Assays)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		mouse	not specified
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		mouse	not specified
aluminium powder (stabilised) 7429-90-5	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
aluminium powder (stabilised) 7429-90-5	ambiguous	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Copper powder 7440-50-8	negative	oral: gavage		mouse	EU Method B.12 (Mutagenicity
Copper powder 7440-50-8	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	oral: gavage	24 m daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	dermal	2 y 3 times/w	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
aluminium powder (stabilised) 7429-90-5	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Copper powder 7440-50-8	NOAEL P 1500 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two-generation study	oral: feed	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Copper powder 7440-50-8	NOAEL P 1000 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two-generation study	oral: feed	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL 100 mg/kg	dermal	13 w 3 times/w	mouse	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Copper powder 7440-50-8	NOAEL 1000 ppm	oral: feed	92 d 7 d/w	rat	EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

No substance data available.

No data available.

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	LC50	1,2 mg/l	96 h	Oncorhynchus mykiss	EPA-660 (Methods for Acute Toxicity Tests with Fish, Macroinvertebrates and Amphibians)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Copper powder 7440-50-8	LC50	0,0149 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Copper powder 7440-50-8	NOEC	0,0107 mg/l	60 d	Salvelinus fontinalis	OECD Guideline 204 (Fish, Prolonged Toxicity Test: 14-day Study)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	2,7 mg/l	48 h	Daphnia magna	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Copper powder 7440-50-8	EC50	0,011 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Copper powder 7440-50-8	NOEC	0,0105 mg/l	21 day	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Copper powder 7440-50-8	EC50	0,0314 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Copper powder 7440-50-8	NOEC	0,0133 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol A Diglycidyl Ether 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

12.2. Persistence and degradability

Biodegradability (Screening Tests):
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol A Diglycidyl Ether 1675-54-3	not inherently biodegradable	not specified	12 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

No substance data available.

(Bio)degradability (Simulation Tests):
No data available.

12.3. Bioaccumulative potential

Partition Coefficient (octanol/water)
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol A Diglycidyl Ether 1675-54-3	> 2,64 - 3,78	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Bisphenol-F epichlorhydrin resin; MW<700 -----	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

Bioconcentration factor (BCF)
No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogKoc	pH	Method
Bisphenol A Diglycidyl Ether 1675-54-3	2,65		QSAR (Quantitative Structure Activity Relationship)
Bisphenol-F epichlorhydrin resin; MW<700 -----	3,65		OECD Guideline 121 (OECD 121: Estimation of the Koc on Soil and on Sewage Sludge using HPLC)

12.5. Results of PBT / vPvB / PMT / vPvM assessment

PBT/vPvB
The following table contains only substances that fulfill the criteria as PBT and/or vPvB.
The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT	vPvB
aluminium powder (stabilised) 7429-90-5	According to Annex XIII to Regulation (EC) No 1907/2006, a PBT and vPvB assessment shall not be conducted for inorganic substances.	

PMT/vPvM
This mixture does not contain any substances that are assessed to be a PMT or vPvM.
Based on available data, the classification criteria are not met.

12.6. Endocrine disrupting properties

No substance data available.

No data available.

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous

ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content (2010/75/EC)	< 3,00 % Combined A/B
Seveso III (2012/18/EU):	E2, Hazardous to the Aquatic Environment in Category Chronic 2

National regulations/information (Germany):

WGK:	WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	10

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H228 Flammable solid.
H261 In contact with water releases flammable gases.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

Abbreviations and acronyms:

ADG(-Code): Australian Dangerous Goods (Code)
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM: American Society for Testing and Materials
ATE: acute toxicity estimate
AS: Australian Standard
AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
CAS: Chemical Abstract Service
CLP: Regulation (EC) No 1272/2008
CMR: cancerogenic, mutagenic or reprotoxic
DIN: German Institute for Standardization
ECx: Effective concentration (x% effective level)
ECHA: European Chemicals Agency
EC-Nummer: Substance number in the EU-inventories EINECS/ELINCS
ECTLV: European community threshold limit value
ED:Substance identified as having endocrine disrupting properties
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
EN : European Standard
ENCS: Japanese chemical inventory
EPA: US Environmental Protection Agency
EU: European Union
EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
EWC: European Waste Catalogue
GHS: Globally Harmonised System for Classification and Labelling of Chemicals
GLP: Good Laboratory Practice
HSNO: Hazardous Substances and New Organisms
IARC: International Agency for Research of Cancer
IATA: International Air Transport Association
IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization
IMDG-Code: International Maritime Code for Dangerous Goods
IMO: International Maritime Organization
ISO: International Standardization Organisation
LC50: Median lethal concentration
LD50: Median lethal dose
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
n.o.s.: not otherwise specified
NO(A)EC: No (adverse) effect concentration
NO(A)EL: No (adverse) effect level
NZS: New Zealand Standard
OECD: Organisation for Economic Co-operation and Development
OEL: Occupational Exposure Limit
OPPT: US EPA Office of Pollution Prevention and Toxics
OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
PBT: Persistent, bioaccumulative, toxic
PMT: Persistent, mobile and toxic
(Q)SAR: (Quantitative) structure–activity relationship

REACH: Regulation (EC) No. 1907/2006
RID: Regulations concerning the International Transport of Dangerous Goods by Rail
SADT: Self Accelerating Decomposition Temperature
SDS: Safety Data Sheet
STOT: Specific Target Organ Toxicity
STOT SE: Specific Target Organ Toxicity - single exposure
STOT RE: Specific Target Organ Toxicity - repeated exposure
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
SVHC: Substance of very high concern (REACH Candidate List)
TRGS: German Technical Rules for hazardous substances
UN: United Nations
VOC: Volatile Organic Compound
814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds
vPvB: Very persistent, very bioaccumulative
vPvM: Very persistent and very mobile
VwVwS: Administrative Regulation on Substances Hazardous to Waters
WGK: Water hazard class

Further information:

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