



Safety Data Sheet

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LOCTITE EA 3162A known as Macroplast EP 3162A 16.8KG

SDS No. : 411623

V001.8

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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE EA 3162A known as Macroplast EP 3162A 16.8KG

Other means of identification: LOCTITE EA 3162A 16.8KG

Product code: IDH1237949

Recommended use of the chemical and restrictions on use

Intended use: All-purpose adhesive

Manufacturer/Importer/Distributor Representative Company

Henkel Adhesive Tech. Vietnam Co., Ltd,
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Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +84 28 71006388

Section 2. Hazards identification

GHS Classification:

<u>Hazard Class</u>	<u>Hazard Category</u>
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word:

Warning

Hazard statement: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention: P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response: P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal: P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:

Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	30- 60 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin Sensitization 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Calcium carbonate 471-34-1	30- 60 %	

Section 4. First aid measures

Inhalation: Move to fresh air.
Keep warm and in a quiet place.
Administer oxygen or artificial respiration as needed.
Seek medical attention from a specialist.

Skin contact: Immediately remove soiled or soaked clothing.
Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

Section 5. Fire fighting measures

Suitable extinguishing media: Foam, extinguishing powder, carbon dioxide.
Fine water spray

Improper extinguishing media: High pressure waterjet

Special protection equipment and precautions for firefighters: Keep unnecessary personnel away.
Wear full protective clothing.
Wear self-contained breathing apparatus.

Hazardous combustion products: carbon monoxide
Carbon dioxide
Irritating vapors.
Toxic chlorides.

Additional fire fighting advice: In case of fire, keep containers cool with water spray.
The product itself does not burn. Any fire extinguishing action should be appropriate to the surroundings.

Section 6. Accidental release measures

Personal precautions: Danger of slipping on spilled product.
Keep unprotected persons away.
Avoid skin and eye contact.
Wear protective equipment.
See advice in section 8

Environmental precautions: Do not empty into drains / surface water / ground water.

Clean-up methods: Remove with liquid-absorbing material (sand, peat, sawdust).
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling: Ensure good ventilation/suction at the workplace.
Wear suitable protective clothing, safety glasses and gloves.
Avoid skin and eye contact.
Keep out of the reach of children.
When using do not eat, drink or smoke.
See advice in section 8

Storage: Ensure that storage and workrooms are adequately ventilated.
Keep container tightly sealed.
Store in a cool, dry place.
Keep away from heat and direct sunlight.
Isolate from incompatible substances.
Do not store below 40°F or above 100°F. (5° and 38°C)

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

CALCIUM CARBONATE 471-34-1	Value type	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	VN OEL
Calcium carbonate 471-34-1	Value type	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 471-34-1	Value type	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 471-34-1	Value type	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Calcium carbonate (inhalable dust) 471-34-1	Value type	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	VN OEL

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Body protection:

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:

The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Light liquid
Odor:	Odourless / Odorless
Odor threshold (CA):	No data available.
pH: (Concentration: 100 % product)	5 - 9
Melting point / freezing point:	No data available.
Specific gravity:	No data available.
Boiling point:	> 123 °C (> 253.4 °F)
Flash point:	> 123 °C (> 253.4 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	1 - 2 g/cm ³
Solubility:	Insoluble
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	28,000 - 48,000 mPa.s (; Method: no method / method unknown)
VOC content:	No data available.

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Strong oxidizers, peroxides, acids, alkalis.
Chemical stability:	Stable under recommended storage conditions.
Conditions to avoid:	Excessive heat. Store away from incompatible materials.
Hazardous decomposition products:	No decomposition if used according to specifications.

Section 11. Toxicological information

General toxicological information:	To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.
Symptoms of Overexposure:	None known.

Acute oral toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Calcium carbonate 471-34-1	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)

Acute inhalative toxicity:

Calcium carbonate 471-34-1	Value type	LC50
	Value	> 3 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Calcium carbonate 471-34-1	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Calcium carbonate 471-34-1	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Calcium carbonate 471-34-1	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Calcium carbonate 471-34-1	Result	not sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
Calcium carbonate 471-34-1	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Calcium carbonate 471-34-1	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Calcium carbonate 471-34-1	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Repeated dose toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Calcium carbonate 471-34-1	Result	NOAEL=1,000 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	48 ddaily
	Species	rat
	Method	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Section 12. Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

Ecotoxicity:

H411 Toxic to aquatic life with long lasting effects.

Toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Calcium carbonate 471-34-1	Value type	NOEC
	Value	14 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)

Persistence and degradability:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

Bioaccumulative potential / Mobility in soil:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
Calcium carbonate 471-34-1	LogPow	-2.12
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)

Section 13. Disposal considerations**Product**

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information: This Safety Data Sheet has been generated based on

LAW ON CHEMICALS No. 69/2025/QH15, issued on June 14, 2025;

Decree No. 24/2026/NĐ-CP, issued on January 17, 2026, ON THE LISTS OF CHEMICALS GOVERNED BY THE LAW ON CHEMICALS;

Decree No. 25/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 26/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 01/2026/TT-BCT, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 26/2026/ND-CP DETAILING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 02/2026/TT-BCT, issued on January 17, 2026, REGULATIONS ON SOME IMPLEMENTATION MEASURES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 25/2026/ND-CP DETAILING AND PROVIDING MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF SOME ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 161/2024/ND-CP, issued on December 18, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS AND PROCEDURES FOR ISSUANCE OF LICENSES OR CERTIFICATES OF COMPLETION OF TRAINING PROGRAMS FOR DRIVERS OR ESCORTS TRANSPORTING DANGEROUS GOODS BY ROAD;

Decree No. 34/2024/NĐ-CP, issued on March 31, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS BY INLAND WATERCRAFT;

Decree No. 33/2024/NĐ-CP, issued on March 27, 2024, IMPLEMENTING THE CONVENTION ON THE PROHIBITION OF THE DEVELOPMENT, PRODUCTION, STOCKPILING AND USE OF CHEMICAL WEAPONS AND ON THEIR;

Decree No. 37/2026/NĐ-CP, issued on January 23, 2026, ELABORATING CERTAIN ARTICLES

AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF THE
LAW ON PRODUCT AND GOODS QUALITY.

If other regulatory information applies that is not already provided or updated elsewhere in this
Safety Data Sheet, then it is described in this subsection.

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
DSL	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Law On Chemicals No. 69/2025/QH15; Decree No. 24/2026/NĐ-CP; Decree No. 25/2026/NĐ-CP; Decree No. 26/2026/NĐ-CP; Circular No. 01/2026/TT-BCT; Circular No. 02/2026/TT-BCT; Decree No. 161/2024/ND-CP; Decree No. 34/2024/NĐ-CP; Decree No. 33/2024/NĐ-CP, and Decree No. 37/2026/NĐ-CP.

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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