Safety Data Sheet

LOCTITE EA E-90FL A LOW ODOR EPOXY

SDS No. : 157202
V001.6
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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE EA E-90FL A LOW ODOR EPOXY

Other means of identification: LOCTITE EA E-90FL A DR575LBEN
Product code: IDH1373717
Recommended use of the chemical and restrictions on use

Intended use: Epoxy resin
Manufacturer/Importer/Distributor Representative Company

Henkel Adhesive Tech. Vietnam Co., Ltd,
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Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +84 28 71006388

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	60- 100 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin Sensitization 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Kaolin 1332-58-7	10- 30 %	

Section 4. First aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.
If breathing is difficult, give oxygen.
If not breathing, give artificial respiration.
If symptoms develop and persist, get medical attention.

Skin contact:
Immediately flush skin with plenty of water (using soap, if available).
Remove contaminated clothing and footwear.
If symptoms develop and persist, get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

Eye contact:
Immediately flush eyes with plenty of water for at least 15 minutes.
If symptoms develop and persist, get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.
Never give anything by mouth to an unconscious person.
Get medical attention.

Section 5. Fire fighting measures

Suitable extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Specific hazards arising from the chemical: In case of fire, keep containers cool with water spray.
Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Special protection equipment and precautions for firefighters: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Hazardous combustion products: Oxides of carbon.
Phenolics.
Irritating vapors.

Section 6. Accidental release measures

Personal precautions: Avoid skin and eye contact.
Wear protective equipment.
Ensure adequate ventilation.
See advice in section 8

Environmental precautions: Do not empty into drains / surface water / ground water.

Clean-up methods: Remove all sources of ignition.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Scrape up spilled material and place in a closed container for disposal.

Section 7. Handling and storage

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Use only with adequate ventilation.
Keep container closed.

Storage: Store in tightly closed containers. In a cool/well-ventilated area.
Keep away from sources of ignition.
Protect from direct sunlight.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

KAOLIN, RESPIRABLE FRACTION 1332-58-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	2
	Remarks	ACGIH The value is for particulate matter containing no asbestos and <1% crystalline silica.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye protection: Safety goggles or safety glasses with side shields.
Full face protection should be used if the potential for splashing or spraying of product exists.
Protective eye equipment should conform to EN166.

Body protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures: The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures: Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance: Beige
liquid
Odor: Mild, Epoxy
Odor threshold (CA): No data available.
pH: Not applicable
Melting point / freezing point: No data available.
Specific gravity: 1.2 - 1.4
Boiling point: > 260 °C (> 500 °F)
Flash point: > 93 °C (> 199.4 °F)
(Setaflash Closed Cup; ASTM D3828 Method B)
Evaporation rate: No data available.
Flammability (solid, gas): No data available.
Lower explosive limit: No data available.
Upper explosive limit: No data available.
Vapor pressure: No data available.
Vapor density: No data available.
Density: 1.2 - 1.4 g/cm3
Solubility: Negligible
Partition coefficient: n-octanol/water: No data available.
Auto ignition: No data available.
Decomposition temperature: No data available.
Viscosity: 62,000 - 81,000 mPa.s (; Method: ;; LCT STM 8500; Determination of Viscosity and Thixotropic)

VOC content: No data available.

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Amines.
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.
Hazardous decomposition products:	Oxides of carbon. Phenolics. Irritating vapors.

Section 11. Toxicological information

Symptoms of Overexposure**:** None known.

Acute oral toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Kaolin 1332-58-7	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Kaolin 1332-58-7	Value type	LC50
	Value	> 9 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified

Acute dermal toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Kaolin 1332-58-7	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence

Serious eye damage/irritation:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence

Respiratory or skin sensitization:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified

Repeated dose toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Kaolin 1332-58-7	Result	NOAEL=5000 ppm
	Route of application	oral: feed
	Exposure time / Frequency of treatment	90 dayscontinuous
	Species	rat
	Method	Henkel Method
Kaolin 1332-58-7	Result	LOAEL=<= 10000 ppm
	Route of application	oral: feed
	Exposure time / Frequency of treatment	90 dayscontinuous
	Species	rat
	Method	Henkel Method

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H411 Toxic to aquatic life with long lasting effects.

Toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with	Value type	LC50
	Value	1.75 mg/l

1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Kaolin 1332-58-7	Value type	EC0
	Value	1,000 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	
	Method	not specified

Persistence and degradability:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

Bioaccumulative potential / Mobility in soil:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information: This Safety Data Sheet has been generated based on

LAW ON CHEMICALS No. 69/2025/QH15, issued on June 14, 2025;

Decree No. 24/2026/NĐ-CP, issued on January 17, 2026, ON THE LISTS OF CHEMICALS GOVERNED BY THE LAW ON CHEMICALS;

Decree No. 25/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 26/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 01/2026/TT-BCT, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 26/2026/ND-CP DETAILING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 02/2026/TT-BCT, issued on January 17, 2026, REGULATIONS ON SOME IMPLEMENTATION MEASURES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 25/2026/ND-CP DETAILING AND PROVIDING MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF SOME ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 161/2024/ND-CP, issued on December 18, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS AND PROCEDURES FOR ISSUANCE OF LICENSES OR CERTIFICATES OF COMPLETION OF TRAINING PROGRAMS FOR DRIVERS OR ESCORTS TRANSPORTING DANGEROUS GOODS BY ROAD;

Decree No. 34/2024/NĐ-CP, issued on March 31, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS BY INLAND WATERCRAFT;

Decree No. 33/2024/NĐ-CP, issued on March 27, 2024, IMPLEMENTING THE CONVENTION ON THE PROHIBITION OF THE DEVELOPMENT, PRODUCTION, STOCKPILING AND USE OF CHEMICAL WEAPONS AND ON THEIR;

Decree No. 37/2026/NĐ-CP, issued on January 23, 2026, ELABORATING CERTAIN ARTICLES AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF THE LAW ON PRODUCT AND GOODS QUALITY.

If other regulatory information applies that is not already provided or updated elsewhere in this Safety Data Sheet, then it is described in this subsection.

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
AIIC	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Law On Chemicals No. 69/2025/QH15; Decree No. 24/2026/NĐ-CP; Decree No. 25/2026/NĐ-CP; Decree No. 26/2026/NĐ-CP; Circular No. 01/2026/TT-BCT; Circular No. 02/2026/TT-BCT; Decree No. 161/2024/ND-CP; Decree No. 34/2024/NĐ-CP; Decree No. 33/2024/NĐ-CP, and Decree No. 37/2026/NĐ-CP.
No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
Dear Customer,
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).