Safety Data Sheet

LOCTITE SF 7452 ACCELERATOR known as LOCTITE® 7452™ ACCELERATOR TAK

SDS No. : 687254
V001.4
Revision: 16.03.2026
printing date: 16.03.2026

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE SF 7452 ACCELERATOR known as LOCTITE® 7452™ ACCELERATOR TAK

Other means of identification: LOCTITE SF 7452 PSBO 1.75FO EN/SP/FR
Product code: IDH2765219
Recommended use of the chemical and restrictions on use

Intended use: activator

Manufacturer/Importer/Distributor Representative Company

Henkel Adhesive Tech. Vietnam Co., Ltd,
No. 7, Road 9A Bien Hoa II Industrial Zone,
Bien Hoa City,
810000 Dong Nai Province

Vietnam

Phone: +84 (28) 7100 6301
Fax-no.: +84 (28) 7100 6300

E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +84 28 71006388

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category	Target organ
Flammable liquids	Category 2	
Serious eye damage/eye irritation	Category 2	
Specific target organ toxicity - single exposure	Category 3	Central nervous system

GHS label elements:

Hazard pictogram:



Signal word: Danger

Hazard statement:
H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precaution:

Prevention:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
acetone 67-64-1	60- 100 %	Flammable liquids 2 H225 Serious eye damage/eye irritation 2A H319 Target Organ Systemic Toxicant - Single exposure 3 H336

Section 4. First aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:	Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.
Indication of immediate medical attention and special treatment needed:	See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:	water, carbon dioxide, foam, powder
Improper extinguishing media:	High pressure waterjet
Specific hazards arising from the chemical:	In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released. In case of fire, keep containers cool with water spray.
Special protection equipment and precautions for firefighters:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Section 6. Accidental release measures

Personal precautions:	Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation. See advice in section 8
Environmental precautions:	Do not empty into drains / surface water / ground water.
Clean-up methods:	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling: Avoid skin and eye contact.
See advice in section 8

Storage: Ensure good ventilation/extraction.Keep away from sources of ignition.
Keep container tightly sealed.
18 °C - 25 °C
Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

ACETONE 67-64-1	**Value type**	Time Weighted Average (TWA):
	ppm	250
	Remarks	ACGIH
ACETONE 67-64-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	200
	Remarks	VN OEL
ACETONE 67-64-1	**Value type**	Short Term Exposure Limit (STEL):
	ppm	500
	Remarks	ACGIH
ACETONE 67-64-1	**Value type**	Short-term exposure limit (STEL):
	mg/m³	1,000
	Remarks	VN OEL

Respiratory protection: Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection: Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; >= 0.7 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; >= 0.7 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection: Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
General protection and hygiene measures:	The workplace should be equipped with an emergency shower and eye-rinsing facility.
Hygienic measures:	Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Amber liquid
Odor:	Acetone
Odor threshold (CA):	No data available.
pH:(Concentration: 100 %)	5.5
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	0.79
Boiling point:	57 °C (134.6 °F)
Flash point: (Tagliabue closed cup)	-17 °C (1.4 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	2.6 %(V)
Upper explosive limit:	12.8 g/m3
Vapor pressure: (; 50 °C (122 °F); 25 °C (77 °F))	< 700 mbar 30 kPa
Vapor density:	2
Density:	0.79 g/cm3
Solubility:	Soluble
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: () (2010/75/EC)	< 1 % 99.7 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Strong oxidizing agents. Strong bases. Acids. Reducing agents.
Chemical stability:	Stable under recommended storage conditions.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.
Hazardous decomposition products:	carbon oxides.

Section 11. Toxicological information

Health Effects:
Eyes: Causes serious eye irritation.
Symptoms of Overexposure**:** Vapors may cause drowsiness and dizziness.

Acute oral toxicity:

acetone 67-64-1	Value type	LD50
	Value	5,800 mg/kg
	Species	rat
	Method	not specified

Acute inhalative toxicity:

acetone 67-64-1	Value type	LC50
	Value	76 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified

Acute dermal toxicity:

acetone 67-64-1	Value type	LD50
	Value	> 15,688 mg/kg
	Species	rabbit
	Method	Draize Test

Skin corrosion/irritation:

acetone 67-64-1	Result	not irritating
	Exposure time	
	Species	guinea pig
	Method	not specified

Serious eye damage/irritation:

acetone 67-64-1	Result	irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

acetone 67-64-1	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	not specified

Germ cell mutagenicity:

acetone 67-64-1	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
acetone 67-64-1	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
acetone 67-64-1	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
acetone 67-64-1	Result	negative
	Type of study / Route of administration	oral: drinking water
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified

Repeated dose toxicity:

acetone 67-64-1	Result	NOAEL=900 mg/kg
	Route of application	oral: drinking water
	Exposure time / Frequency of treatment	13 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity:

Toxicity:

acetone 67-64-1	Value type	LC50
	Value	8,120 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Pimephales promelas
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
acetone 67-64-1	Value type	EC50
	Value	8,800 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia pulex
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
acetone 67-64-1	Value type	NOEC
	Value	530 mg/l
	Acute Toxicity Study	Algae
	Exposure time	8 d
	Species	Microcystis aeruginosa
	Method	DIN 38412-09
acetone 67-64-1	Value type	EC10
	Value	1,000 mg/l
	Acute Toxicity Study	Bacteria

	Exposure time	30 min
	Species	Pseudomonas putida
	Method	DIN 38412, part 27 (Bacterial oxygen consumption test)

Persistence and degradability:

acetone 67-64-1	Result	readily biodegradable
	Route of application	aerobic
	Degradability	81 - 92 %
	Method	EU Method C.4-E (Determination of the "Ready" BiodegradabilityClosed Bottle Test)

Bioaccumulative potential / Mobility in soil:

acetone 67-64-1	LogPow	-0.24
	Temperature	
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	3
Packing group:	II
Classification code:	F1
Hazard ident. number:	33
UN no.:	1090
Label:	3
Technical name:	ACETONE

Railroad transport RID:

Class:	3
Packing group:	II
Classification code:	F1
Hazard ident. number:	33
UN no.:	1090
Label:	3
Technical name:	ACETONE

Inland water transport ADN:

Class:	3
Packing group:	II
Classification code:	F1
Hazard ident. number:	33
UN no.:	1090
Label:	3
Technical name:	ACETONE

Marine transport IMDG:

Class:	3
Packing group:	II
UN no.:	1090
Label:	3
EmS:	F-E ,S-D
Seawater pollutant:	-
Proper shipping name:	ACETONE

Air transport IATA:

Class:	3
Packing group:	II
Packaging instructions (passenger):	353
Packaging instructions (cargo):	364
UN no.:	1090
Label:	3
Proper shipping name:	Acetone

Section 15. Regulatory information

Regulatory Information: This Safety Data Sheet has been generated based on

LAW ON CHEMICALS No. 69/2025/QH15, issued on June 14, 2025;

Decree No. 24/2026/NĐ-CP, issued on January 17, 2026, ON THE LISTS OF CHEMICALS GOVERNED BY THE LAW ON CHEMICALS;

Decree No. 25/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 26/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 01/2026/TT-BCT, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 26/2026/ND-CP DETAILING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 02/2026/TT-BCT, issued on January 17, 2026, REGULATIONS ON SOME IMPLEMENTATION MEASURES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 25/2026/ND-CP DETAILING AND PROVIDING MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF SOME ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 161/2024/ND-CP, issued on December 18, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS AND PROCEDURES FOR ISSUANCE OF LICENSES OR CERTIFICATES OF COMPLETION OF TRAINING PROGRAMS FOR DRIVERS OR ESCORTS TRANSPORTING DANGEROUS GOODS BY ROAD;

Decree No. 34/2024/NĐ-CP, issued on March 31, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS BY INLAND WATERCRAFT;

Decree No. 33/2024/NĐ-CP, issued on March 27, 2024, IMPLEMENTING THE CONVENTION ON THE PROHIBITION OF THE DEVELOPMENT, PRODUCTION, STOCKPILING AND USE OF CHEMICAL WEAPONS AND ON THEIR;

Decree No. 37/2026/NĐ-CP, issued on January 23, 2026, ELABORATING CERTAIN ARTICLES AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF THE LAW ON PRODUCT AND GOODS QUALITY.

If other regulatory information applies that is not already provided or updated elsewhere in this Safety Data Sheet, then it is described in this subsection.

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Law On Chemicals No. 69/2025/QH15; Decree No. 24/2026/NĐ-CP; Decree No. 25/2026/NĐ-CP; Decree No. 26/2026/NĐ-CP; Circular No. 01/2026/TT-BCT; Circular No. 02/2026/TT-BCT; Decree No. 161/2024/ND-CP; Decree No. 34/2024/NĐ-CP; Decree No. 33/2024/NĐ-CP, and Decree No. 37/2026/NĐ-CP.
No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
Dear Customer,
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).