Safety Data Sheet

LOCTITE 401

SDS No. : 624092
V001.8
Revision: 06.10.2026
printing date: 07.10.2026

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE 401

Other means of identification: LOCTITE 401 BO20GMEN
Product code: IDH135429
Recommended use of the chemical and restrictions on use

Intended use: Adhesive
Manufacturer/Importer/Distributor Representative Company

Henkel Adhesive Technologies Vietnam Co., Ltd,
No. 07, Road 9A, Bien Hoa 2 Industrial Park
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Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +84 28 71006388

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category	Target organ
Skin corrosion/irritation	Category 2	
Serious eye damage/eye irritation	Category 2A	
Specific target organ toxicity - single exposure	Category 3	respiratory tract irritation

GHS label elements:

Hazard pictogram:



Signal word: Warning

Hazard statement: H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precaution:

Prevention: P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response: P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

Storage: P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal: P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Ethyl 2-cyanoacrylate 7085-85-0	60- 100 %	Flammable liquids 4 H227 Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Target Organ Systemic Toxicant - Single exposure 3 H335

Section 4. First aid measures

Inhalation: Move to fresh air, consult doctor if complaint persists.

Skin contact: Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.
Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.
Burns should be treated normally after the adhesive has been removed from the skin.
If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.
Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

Eye contact: If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.
Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.
Keep eye covered until debonding is complete, usually within 1-3 days.
Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion: Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

Section 5. Fire fighting measures

Suitable extinguishing media: Foam, extinguishing powder, carbon dioxide.
Fine water spray

Specific hazards arising from the chemical: In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO2) can be released.
In case of fire, keep containers cool with water spray.

Special protection equipment and precautions for firefighters: Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

Section 6. Accidental release measures

Personal precautions: Avoid contact with skin and eyes.
Ensure adequate ventilation.
Wear protective equipment.
See advice in section 8

Environmental precautions: Do not empty into drains / surface water / ground water.

Clean-up methods: Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling: Ventilation (low level) is recommended when using large volumes
Use of dispensing equipment is recommended to minimise the risk of skin or eye contact
Avoid skin and eye contact.
See advice in section 8

Storage: Ensure good ventilation/extraction.Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Cyanoacrylates, Ethyl 7085-85-0	**Value type**	Short Term Exposure Limit (STEL):
	ppm	1
	Remarks	ACGIH
Cyanoacrylates, Ethyl 7085-85-0	**Value type**	Time Weighted Average (TWA):
	ppm	0.2
	Remarks	ACGIH

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.
Polyethylene or polypropylene gloves are recommended when using large volumes.
Do not use PVC, rubber or nylon gloves.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance: Colourless / Colorless to light yellow liquid
Odor: Pungent
Odor threshold (CA): No data available.
pH: Not applicable, Product reacts with water.

Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.1
Boiling point:	> 149 °C (> 300.2 °F)
Flash point:	80 - 93 °C (176 - 199.4 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 50 °C (122 °F))	< 700 mbar
Vapor density:	> 1
Density:	1.1 g/cm3
Solubility:	Polymerises in presence of water. (20 °C)
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	100.0 - 120.0 mPa.s (Brookfield; Instrument: LVF; 25 °C (77 °F); speed of rotation: 30 min-1; Spindle No: 1; Method: ;; LCT STM 10; Viscosity Brookfield) 70.0 - 110.0 mPa.s (Cone and plate; Instrument: Physica MC 100 (or equivalent), Cone CP50-1; 25 °C (77 °F); Shear gradient: 3,000 s-1; Method: ;; LCT STM 740; cone & plate viscosity)
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.
Conditions to avoid:	Stable under normal conditions of storage and use.
Hazardous decomposition products:	carbon oxides.

Section 11. Toxicological information

General toxicological information: Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth. Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals
In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

Health Effects:

Skin:	Causes skin irritation.
Eyes:	Causes serious eye irritation.
Inhalation:	May cause respiratory irritation.
Symptoms of Overexposure:	None known.

Acute oral toxicity:

Ethyl 2-cyanoacrylate 7085-85-0	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 423 (Acute Oral toxicity)

Acute dermal toxicity:

Ethyl 2-cyanoacrylate 7085-85-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Ethyl 2-cyanoacrylate 7085-85-0	Result	slightly irritating
	Exposure time	24 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Ethyl 2-cyanoacrylate 7085-85-0	Result	irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Ethyl 2-cyanoacrylate 7085-85-0	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Ethyl 2-cyanoacrylate 7085-85-0	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethyl 2-cyanoacrylate 7085-85-0	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Ethyl 2-cyanoacrylate 7085-85-0	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity:

Persistence and degradability:

Ethyl 2-cyanoacrylate 7085-85-0	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	57 %

	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

Bioaccumulative potential / Mobility in soil:

Ethyl 2-cyanoacrylate 7085-85-0	LogPow	0.776
	Temperature	22 °C
	Method	EU Method A.8 (Partition Coefficient)

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3334
Label:	9
Proper shipping name:	Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)
Additional Information IATA:	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

Section 15. Regulatory information

Regulatory Information: This Safety Data Sheet has been generated based on

LAW ON CHEMICALS No. 69/2025/QH15, issued on June 14, 2025;

Decree No. 24/2026/NĐ-CP, issued on January 17, 2026, ON THE LISTS OF CHEMICALS GOVERNED BY THE LAW ON CHEMICALS;

Decree No. 25/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF CERTAIN

ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 26/2026/NĐ-CP, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 01/2026/TT-BCT, issued on January 17, 2026, DETAILED REGULATIONS AND GUIDELINES FOR IMPLEMENTING CERTAIN ARTICLES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 26/2026/ND-CP DETAILING AND GUIDING THE IMPLEMENTATION OF CERTAIN ARTICLES OF THE LAW ON CHEMICALS REGARDING THE MANAGEMENT OF CHEMICAL ACTIVITIES AND HAZARDOUS CHEMICALS IN PRODUCTS AND GOODS;

Circular No. 02/2026/TT-BCT, issued on January 17, 2026, REGULATIONS ON SOME IMPLEMENTATION MEASURES OF THE LAW ON CHEMICALS AND GOVERNMENT DECREE NO. 25/2026/ND-CP DETAILING AND PROVIDING MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF SOME ARTICLES OF THE LAW ON CHEMICALS CONCERNING THE DEVELOPMENT OF THE CHEMICAL INDUSTRY AND CHEMICAL SAFETY AND SECURITY;

Decree No. 161/2024/ND-CP, issued on December 18, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS AND PROCEDURES FOR ISSUANCE OF LICENSES OR CERTIFICATES OF COMPLETION OF TRAINING PROGRAMS FOR DRIVERS OR ESCORTS TRANSPORTING DANGEROUS GOODS BY ROAD;

Decree No. 34/2024/NĐ-CP, issued on March 31, 2024, ON LIST OF DANGEROUS GOODS, TRANSPORT OF DANGEROUS GOODS BY INLAND WATERCRAFT;

Decree No. 33/2024/NĐ-CP, issued on March 27, 2024, IMPLEMENTING THE CONVENTION ON THE PROHIBITION OF THE DEVELOPMENT, PRODUCTION, STOCKPILING AND USE OF CHEMICAL WEAPONS AND ON THEIR;

Decree No. 37/2026/NĐ-CP, issued on January 23, 2026, ELABORATING CERTAIN ARTICLES AND MEASURES FOR ORGANIZING AND GUIDING THE IMPLEMENTATION OF THE LAW ON PRODUCT AND GOODS QUALITY.

If other regulatory information applies that is not already provided or updated elsewhere in this Safety Data Sheet, then it is described in this subsection.

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
DSL	yes
ISHL (JP)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Law On Chemicals No. 69/2025/QH15; Decree No. 24/2026/NĐ-CP; Decree No. 25/2026/NĐ-CP; Decree No. 26/2026/NĐ-CP; Circular No. 01/2026/TT-BCT; Circular No. 02/2026/TT-BCT; Decree No. 161/2024/ND-CP; Decree No. 34/2024/NĐ-CP; Decree No. 33/2024/NĐ-CP, and Decree No. 37/2026/NĐ-CP.

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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