Safety Data Sheet according to Singapore Standard SS 586.

BERGQUIST LIQUI BOND TLB SA2000 known as Liqui-Bond SA 2000

SDS No. : 569201
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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: BERGQUIST LIQUI BOND TLB SA2000 known as Liqui-Bond SA 2000

Other means of identification: BERGQUIST LIQUI BOND TLB SA2000
Product code: IDH2179541
Recommended use of the chemical and restrictions on use

Intended use: Thermal Conductive Material
Manufacturer/Importer/Distributor Representative Company

Henkel Singapore Pte Ltd
Science Park Drive 1B
Units 09-31 to 09-35
119315 Singapore

Singapore

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E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +65 6424 7016

Section 2. Hazards identification

GHS Classification:

Substance or mixture is not classified as hazardous according to Globally Harmonized System(GHS).

GHS label elements:

Substance or mixture is not classified as hazardous according to Globally Harmonized System(GHS).

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Aluminium oxide - non fibrous form 1344-28-1	30- 60 %	
Aluminium hydroxide 21645-51-2	30- 60 %	
octamethylcyclotetrasiloxane 556-67-2	< 0.1 %	Flammable liquids 3 H226 Reproductive toxicant. 2 H361 Chronic hazards to the aquatic environment 1 H410

Section 4. First aid measures

Inhalation:
Move to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention.

Skin contact:
Immediately flush skin with plenty of water (using soap, if available).
Remove contaminated clothing and footwear.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

Eye contact:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get medical attention.

Ingestion:
DO NOT induce vomiting unless directed to do so by medical personnel.
Never give anything by mouth to an unconscious person.
Get medical attention.

Section 5. Fire fighting measures

Suitable extinguishing media:
Water spray (fog), foam, dry chemical or carbon dioxide.

Specific hazards arising from the chemical:
Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
In case of fire, keep containers cool with water spray.

Hazardous combustion products:
Oxides of carbon.
Oxides of silicon.
Formaldehyde.
Toxic and irritating vapors.

Section 6. Accidental release measures

Personal precautions:
Wear appropriate personal protective equipment.
See advice in section 8

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition.
Ensure adequate ventilation.
Isolate area. Keep unnecessary personnel away.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Store in a closed container until ready for disposal.

Section 7. Handling and storage

Handling: Use only with adequate ventilation.
Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Keep container closed.

Storage: Store in tightly closed containers. In a cool/well-ventilated area.
Isolate from incompatible substances.
Keep away from sources of ignition.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

ALUMINUM METAL AND INSOLUBLE COMPOUNDS, RESPIRABLE FRACTION 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	1
	Remarks	ACGIH
ALUMINIUM OXIDE 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	SG OEL
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
ALUMINUM METAL AND INSOLUBLE COMPOUNDS, RESPIRABLE FRACTION 21645-51-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	1
	Remarks	ACGIH
NUISANCE PARTICULATES 21645-51-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	SG OEL
Aluminium hydroxide 21645-51-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 21645-51-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 21645-51-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye protection: Safety goggles or safety glasses with side shields.
Full face protection should be used if the potential for splashing or spraying of product exists.

Body protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
General protection and hygiene measures:	The workplace should be equipped with an emergency shower and eye-rinsing facility.
Hygienic measures:	Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Yellow Liquid
Odor:	Slight
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	2.4
Boiling point:	> 200 °C (> 392 °F)
Flash point:	> 110 °C (> 230 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 20 °C (68 °F))	< 0.01 mbar
Vapor density:	> 1
Density:	2.3 - 2.5 g/cm3
Solubility:	No data available.
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: (2010/75/EC)	< 5 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Oxidizing agents. Acids. Bases. Amines.
Possibility of hazardous reactions:	None under normal processing.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Avoid moisture. Stable under normal conditions of storage and use.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Formaldehyde. Toxic fumes. Irritating vapors.

Section 11. Toxicological information

Symptoms of Overexposure**:** None known.

Acute oral toxicity:

Aluminium oxide - non fibrous form 1344-28-1	Value type	LD50
	Value	> 10,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Aluminium hydroxide 21645-51-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 423 (Acute Oral toxicity)
octamethylcyclotetrasiloxane 556-67-2	Value type	LD50
	Value	> 4,800 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

octamethylcyclotetrasiloxane 556-67-2	Value type	LC50
	Value	36 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

octamethylcyclotetrasiloxane 556-67-2	Value type	LD50
	Value	> 2,375 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Aluminium oxide - non fibrous form 1344-28-1	Result	not irritating
	Exposure time	24 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Aluminium hydroxide 21645-51-2	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
octamethylcyclotetrasiloxane 556-67-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Aluminium oxide - non fibrous form 1344-28-1	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Aluminium hydroxide 21645-51-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
octamethylcyclotetrasiloxane 556-67-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Aluminium oxide - non fibrous form 1344-28-1	Result	not sensitising
	Test type	Draize Test
	Species	guinea pig
	Method	Landsteiner & Jacobs Method
Aluminium hydroxide 21645-51-2	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)
octamethylcyclotetrasiloxane 556-67-2	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Aluminium oxide - non fibrous form 1344-28-1	Result	positive without metabolic activation
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	positive without metabolic activation
	Type of study / Route of administration	in vitro mammalian cell micronucleus test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Aluminium hydroxide 21645-51-2	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Aluminium hydroxide 21645-51-2	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	bacterial gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	rat
	Method	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	

	Species	rat
	Method	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Repeated dose toxicity:

Aluminium oxide - non fibrous form 1344-28-1	Result	NOAEL=>= 0.075 mg/l
	Route of application	inhalation: dust
	Exposure time / Frequency of treatment	6 months6 h/d, 5 d/week
	Species	rat
	Method	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Aluminium oxide - non fibrous form 1344-28-1	Result	NOAEL=113.36 mg/kg
	Route of application	oral: drinking water
	Exposure time / Frequency of treatment	364 dAd libitum (daily)
	Species	rat
	Method	OECD Guideline 452 (Chronic Toxicity Studies)
octamethylcyclotetrasiloxane 556-67-2	Result	LOAEL=35 ppm
	Route of application	inhalation
	Exposure time / Frequency of treatment	6 h nose only inhalation5 days/week for 13 weeks
	Species	rat
	Method	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
octamethylcyclotetrasiloxane 556-67-2	Result	NOAEL=960 mg/kg
	Route of application	dermal
	Exposure time / Frequency of treatment	3 w5 d/w
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Toxicity:

Aluminium oxide - non fibrous form 1344-28-1	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Salmo trutta
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Aluminium oxide - non fibrous form 1344-28-1	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Aluminium oxide - non fibrous form 1344-28-1	Value type	NOEC
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)

	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Aluminium oxide - non fibrous form 1344-28-1	Value type	EC0
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Bacteria
	Exposure time	
	Species	not specified
	Method	not specified
Aluminium hydroxide 21645-51-2	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	48 h
	Species	Leuciscus idus
	Method	DIN 38412-15
	Value type	NOEC
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	33 d
	Species	Pimephales promelas
	Method	OECD Guideline 210 (fish early lite stage toxicity test)
Aluminium hydroxide 21645-51-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Aluminium hydroxide 21645-51-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
octamethylcyclotetrasiloxane 556-67-2	Value type	NOEC
	Value	0.0044 mg/l
	Acute Toxicity Study	Fish
	Exposure time	93 d
	Species	Salmo gairdneri (new name: Oncorhynchus mykiss)
	Method	EPA OPPTS 797.1600 (Fish Early Life Stage Toxicity Test)
	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	EPA OTS 797.1400 (Fish Acute Toxicity Test)
octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	96 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
	Value type	EC10
	Value	0.022 mg/l
	Acute Toxicity Study	Algae
	Exposure time	96 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge
	Method	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

Persistence and degradability:

octamethylcyclotetrasiloxane 556-67-2	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	3.7 %
	Method	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)

Bioaccumulative potential / Mobility in soil:

Aluminium hydroxide 21645-51-2	LogPow	-0.12
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)
octamethylcyclotetrasiloxane 556-67-2	Bioconcentration factor (BCF)	12,400
	Exposure time	28 d
	Species	Pimephales promelas
	Temperature	
	Method	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)
octamethylcyclotetrasiloxane 556-67-2	LogPow	6.98
	Temperature	21.7 °C
	Method	other guideline:

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages: Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:
Not dangerous goods

Section 15. Regulatory information

Regulatory Information: Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health

(Approved Codes of Practice) Notification 2020.
Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
AIIC	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer:

This Safety Data Sheet has been generated based on Workplace Safety And Health Act (Chapter 354A, Section 40B) Workplace Safety And Health (Approved Codes of Practice) Notification 2020 and Workplace Safety And Health Act (Chapter 354A, Section 65) Workplace Safety And Health (General Provisions) (Amendment No.2) Regulations 2024 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
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