Technical Data Sheet

# AQUENCE® CORE 7285 AU

October 2025

## Product description

AQUENCE® CORE 7285 AU provides the following product characteristics:

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|---|---|
| **Technology** | Water based |
| **Product type** | Water based dispersion |
| **Application** | Packaging industry |
| **Appearance** | White |

## Application areas

- Core winding
- High strength core manufacture on Futura machines
- Suitable for use both 1 ply and 2 ply cores

## Product properties

- High wet tack
- Excellent machining
- Very fast setting product
- Good hold out properties
- High speed and high strength cores on Futura machines

## Technical data

**AQUENCE® CORE 7285 AU:**

| | |
|---|---|
| Solids content, % | 52 |
| Viscosity, Brookfield - 23° C, mPa.s (cP) | ~3300 |
| pH value | ~4.5 |

## Directions for use

### Preliminary statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

### Application

AQUENCE® CORE 7285 AU is generally applied by direct transfer from glue wheel or rotary stencil, extrusion or spray.

### Dilution

AQUENCE® CORE 7285 AU is ready to use, can be diluted with water if required.

### Cleaning

With water whilst wet.

### Handling

Due to the variety of different materials available on the market pre-tests should be carried out.

### Storage

- Stir well before use.
- Rotate stock using the oldest material first.
- Keep stock covered to prevent drying out and contamination.
- Do not mix with other adhesives.

### Shelf life

| | |
|---|---|
| Shelf-life (in unopened original packaging), months | 6 |
| Recommended storage temperature, °C | 5 - 30 |

### Classification

Please refer to the corresponding **Safety Data Sheet** for details on:

**Hazards identification**
**Transport information**
**Regulatory information**

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