Technical Data Sheet

AQUENCE CD 318R

October 2021

PRODUCT DESCRIPTION

AQUENCE CD 318R provides the following product characteristics:

Technology	Water-based contact adhesive
Product Type	Neoprene
Application	Industrial Laminating Contact Adhesive
Appearance	Pink

Application Areas

AQUENCE CD 318R is a spray and roll grade water based general purpose neoprene contact cement for use on a wide variety of applications including UL fire doors and panel lamination.

Product Properties

- UL rated for steel fire doors, panel assembly, HPL lamination

Technical Data

AQUENCE CD 318R:

Solids Content, %	52
Viscosity, 77 °F, cps	1,200
Density, lbs/gal	9.2
pH value	12

Typical Properties

Open Time, hours	1

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Roll coat or HVLP air spray with 0.07" tip from pressure pot or diaghragm pump with poly or SS fittings. DO NOT USE BRASS.

Apply 2 to 3 dry grams/ft^2 to each surface. Fully dry each film. DO NOT FORCE DRY ABOVE 200°F. Carefully index substrates within 1 hour after drying and apply even pressure to insure contact.

Mixing

Stir before use.

STORAGE

Protect from freezing.
When stored in a dry and cool place in the original unopened packaging shelf life is as follows:

Shelf life

Shelf-life (in unopened original packaging), months	6

Classification

Please refer to the corresponding **safety data sheets** for details on:
Hazardous Information
Transport Regulations
Safety Regulations

ADDITIONAL INFORMATION

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