

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® GC120 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Automotive France SAS
15 Rue de l'Equerre
F - 95310 SAINT OUEN L'AUMONE
Telephone : DPT HSE- +33 (0)1 34 40 34 60
E-mail address of person : safety@fr.sika.com
responsible for the SDS

1.4 Emergency telephone number

ORFILA Tel.: 33 (0) 1 45 42 59 59

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:			
Signal word	:	Danger		
Hazard statements	:	H315	Causes skin irritation.	
		H317	May cause an allergic skin reaction.	
		H318	Causes serious eye damage.	
		H411	Toxic to aquatic life with long lasting effects.	
Precautionary statements	:	Prevention:		
		P261	Avoid breathing mist or vapours.	

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

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P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P391 Collect spillage.

Hazardous components which must be listed on the label:

epoxy phenol novolac resin
1,4-bis(2,3 epoxypropoxy)butane

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
epoxy phenol novolac resin	28064-14-4 Not Assigned	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 40 - < 60

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

1,4-bis(2,3 epoxypoxy)butane	2425-79-8 219-371-7 01-2119494060-45-XXXX	Aquatic Chronic 3; H412 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Skin Sens. 1; H317 Eye Dam. 1; H318	>= 10 - < 20
Titanium dioxide (> 10 µm)	13463-67-7 236-675-5 01-2119489379-17-XXXX		>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

sensitising effects

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Titanium dioxide (> 10 µm)	13463-67-7	VME	10 mg/m ³ (Titanium)	FR VLE
Further information: Indicative exposure limits				

*The above mentioned values are in accordance with the legislation in effect at the date of the re-

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

lease of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
Appearance : paste
Colour : green
Odour : characteristic, very faint

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

Boiling point/boiling range	: 266 °C
Flash point	: > 110 °C Method: closed cup
Auto-ignition temperature	: No data available
pH	: Not applicable
Vapour pressure	: 0,1 hPa
Density	: 1,55 g/cm ³ (20 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

epoxy phenol novolac resin:

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

1,4-bis(2,3 epoxypropoxy)butane:

Acute oral toxicity : LD50 Oral (Rat): 1.163 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dan-

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

gerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)

14.3 Transport hazard class(es)

ADR : 9
IMDG : 9
IATA : 9

14.4 Packing group

ADR
Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG
Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)
Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaBiresin® GC120 (A)



Revision Date: 06.12.2021
Date of last issue: 21.07.2021

Version 3.0

Print Date 06.12.2021

- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 0,43% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0,43% w/w

Occupational Illnesses (R-461-3, France) : 51, 84

Installations classified for the protection of the environment (Environment Code R511-9) : 4511

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Eye Irrit. : Eye irritation

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

SikaBiresin® GC120 (A)



Revision Date: 06.12.2021

Version 3.0

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Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
FR VLE	: France. Occupational Exposure Limits (INRS)
FR VLE / VME	: Time Weighted Average
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

FR / EN



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® GC20 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Automotive France SAS
15 Rue de l'Equerre
F - 95310 SAINT OUEN L'AUMONE
Telephone : DPT HSE- +33 (0)1 34 40 34 60
E-mail address of person : safety@fr.sika.com
responsible for the SDS

1.4 Emergency telephone number

ORFILA Tel.: 33 (0) 1 45 42 59 59

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361d: Suspected of damaging the unborn child.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :	H302	Harmful if swallowed.
	H314	Causes severe skin burns and eye damage.
	H317	May cause an allergic skin reaction.
	H361d	Suspected of damaging the unborn child.
	H411	Toxic to aquatic life with long lasting effects.



Precautionary statements	:	Prevention:
		P273 Avoid release to the environment.
		P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
		Response:
		P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
		P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
		P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
		P391 Collect spillage.

Hazardous components which must be listed on the label:

3,6-diazaoctanethylenediamin
3-aminomethyl-3,5,5-trimethylcyclohexylamine
salicylic acid
Phenol, styrenated
Adduct IA (epoxy amine adduct)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
3,6-diazaoctanethylenediamin	112-24-3 203-950-6 01-2119487919-13-XXXX (covered by CAS 90640-67-8)	Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute Tox. 4; H302 Eye Dam. 1; H318	>= 25 - < 40
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 specific concentration limit Skin Sens. 1A; H317 >= 0,001 % Acute toxicity estimate Acute oral toxicity: 1.030 mg/kg	>= 25 - < 40
salicylic acid	69-72-7 200-712-3 01-2119486984-17-XXXX	Acute Tox. 4; H302 Eye Dam. 1; H318 Repr. 2; H361d	>= 10 - < 20
diethylmethylbenzenediamine	68479-98-1 270-877-4 01-2119486805-25-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Irrit. 2; H319 STOT RE 2; H373 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 Acute toxicity estimate Acute oral toxicity: 738 mg/kg	>= 5 - < 10



Phenol, styrenated	61788-44-1 262-975-0 01-2119980970-27-XXXX, 01-2119979575-18-XXXX	Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	>= 5 - < 10
Adduct IA (epoxy amine adduct)	68609-08-5 614-657-1 01-2120106013-80-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort
Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.
corrosive effects



sensitising effects

Harmful if swallowed.
May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of damaging the unborn child.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.



6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.



8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : amber
Odour : amine-like

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available



Lower flammability limit

Flash point	:	> 100 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, kinematic	:	No data available
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Solubility(ies)

Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,02 hPa
Density	:	ca. 1,05 g/cm ³ (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Stable under recommended storage conditions.
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10.4 Conditions to avoid

Conditions to avoid	:	No data available
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10.5 Incompatible materials

Materials to avoid	:	No data available
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10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Components:

3,6-diazaoctanethylenediamin:

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg
LD50 (Rabbit): > 2.000 - 5.000 mg/kg

salicylic acid:

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

diethylmethylbenzenediamine:

Acute oral toxicity : LD50 Oral (Rat): 738 mg/kg
Acute toxicity estimate: 738 mg/kg
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 2.500 mg/kg

Phenol, styrenated:

Acute oral toxicity : LD50 Oral (Rat): 2.500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 5.000 mg/kg



Adduct IA (epoxy amine adduct):

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2.000 mg/kg
Method: OECD Test Guideline 423

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging the unborn child.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



SECTION 12: Ecological information

12.1 Toxicity

Components:

3,6-diazaoctanethylenediamin:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 10 - 100 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -
plants 100 mg/l
Exposure time: 72 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100
plants mg/l
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l
Exposure time: 72 h

Adduct IA (epoxy amine adduct):

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (algae)): 3,13 mg/l
plants Exposure time: 72 h

Toxicity to fish (Chronic tox- : LC50: 1,62 mg/l
icity) Exposure time: 96 h
Species: Danio rerio (zebra fish)

Toxicity to daphnia and other : EC50: 1,75 mg/l
aquatic invertebrates (Chron- Exposure time: 48 h
ic toxicity) Species: Daphnia magna (Water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered
to be either persistent, bioaccumulative and toxic (PBT), or



very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues.
This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 2735
IMDG : UN 2735



IATA : UN 2735

14.2 UN proper shipping name

ADR : POLYAMINES, LIQUID, CORROSIVE, N.O.S.
(3,6-diazaoctanethylenediamin, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

IMDG : POLYAMINES, LIQUID, CORROSIVE, N.O.S.
(3,6-diazaoctanethylenediamin, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

IATA : Polyamines, liquid, corrosive, n.o.s.
(3,6-diazaoctanethylenediamin, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

14.3 Transport hazard class(es)

ADR : 8

IMDG : 8

IATA : 8

14.4 Packing group

ADR
Packing group : II
Classification Code : C7
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG
Packing group : II
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)
Packing instruction (cargo aircraft) : 855
Packing instruction (LQ) : Y840
Packing group : II
Labels : Corrosive

IATA (Passenger)
Packing instruction (passenger aircraft) : 851
Packing instruction (LQ) : Y840
Packing group : II
Labels : Corrosive

14.5 Environmental hazards

ADR
Environmentally hazardous : yes

IMDG
Marine pollutant : yes



IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
no VOC duties

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

SikaBiresin® GC20 (B)



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Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Not applicable

Occupational Illnesses (R- : 49 bis
461-3, France)

Installations classified for the : 4511
protection of the environment
(Environment Code R511-9)

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.
H312 : Harmful in contact with skin.
H314 : Causes severe skin burns and eye damage.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.
H361d : Suspected of damaging the unborn child.
H373 : May cause damage to organs through prolonged or repeated exposure.
H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.
H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Eye Irrit. : Eye irritation
Repr. : Reproductive toxicity
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation
STOT RE : Specific target organ toxicity - repeated exposure
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods



LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Acute Tox. 4	H302
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Repr. 2	H361d
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

FR / EN